# Side-push™ Double-switch type TACT Switch (Radial)

**SKQW** Series

## 10mm pitch double-switch, horizontal type, enabling improved design flexibility.

Power

Push

Slide

Rotary

**Encoders** 

Detector

Dual-in-line Package Type Multi Control Devices

TACT

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#### Features

- Use of double-switch type improve flexibility in panel design.
- Swiches are supplied with radial taping.
- Allows automatic insertion to PCB holes by radial auto insertion machine.

## Applications

 For operating various electronic devices such as audio devices, office equipments, communication devices, measuring instruments, TVs, video recorders, etc.

#### Products Line

	Products No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Operating life (5mA 5V DC)	Initial contact resistance	Stem color
ı	SKQWLAD010	0.98N	Horizontal	0.25	50mA 12V DC	100,000 cycles	100m Ω max.	Black

# Sharp Feeling

Soft Feeling

Snap-in Type

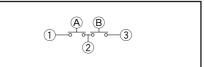
Surface

Mount Type

Radial Type

# Style PC board mounting hole dimensions (Viewed from switch mounting face) PC board mounting hole dimensions (Viewed from switch mounting face)

## Circuit Diagram



#### Note

Using a 1.6mm thick PC board is recommended.

For detailed specifications, see **P.415**For soldering conditions, see **P.416** 

For specifications for the taping package, see  ${\bf P.419}$ 

# **Products Specifications**

Items	Series	Sharp feeling type	Soft feeling type			
		-20°C to +70°C				
Operati	ng temperature range	-30°C to +85°C				
		-30°C to +90°C SKRA/RG/RP	−40°C to +90°C SKPF/PL/PM/PN			
	Rating (max.)	50mA 12V DC SKRP : 50mA 16V DC	5mA 12V DC SKPL/PM/PN : 50mA 16V DC			
Rating (min.)		10 µ A 1V DC				
Electrical	Insulation resistance	100MΩmin. 100V DC SKEY/PD : 50MΩmin. 100V DC				
performance	Voltage proof	250V AC SKRB/RH/RM/RW/RR/EY				
	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in t 3 direction of X, Y and Z for 2 hours respectively				
Durability	Lifetime	Shall be in accordance with individual specifications.				
	Cold	−30±2°C for 96h				
Environmental performance	Dry heat	80±2℃ for 96h				
	Damp heat	60±2℃, 90 to 95%RH for 96h				

## Note

We can raise the working temperature range for in-vehicle applications upon request. Contact us if you have any requirements of this kind.

## ■ Specifications of LED (SKHJ)

Color of light	Power dissipation P(mW)	Forward pulse peak current	Forward current	Reverse voltage VR (V)	Forward voltage VF(V) IF=10mA	Reverse current IR( $\mu$ A) VR=4V	Peak emission wave length λ peak(nm) IF=10mA	Spectral line half width Δ λ (nm) IF=10mA	Luminous intensity IV(mcd) IF=10mA
Red		80	15	4	2.7 max. 2.05TYP	5 max.	700 TYP	100 TYP	0.4min. 1.0 TYP
Pure green							555 TYP	20 TYP	0.8min. 2.0 TYP
Amber	40				2.7 max. 10 may	590 TYP	30 TYP	0.4min. 1.0 TYP	
Orange (High brightness)				3	2.0 TYP	10 max.	630 TYP	40 TYP	1.5min. 4.0 TYP
Green (High brightness)				4	2.7 max. 2.05TYP		565 TYP	30 TYP	2.0min. 5.0 TYP

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Soft Feeling Snap-in

Type
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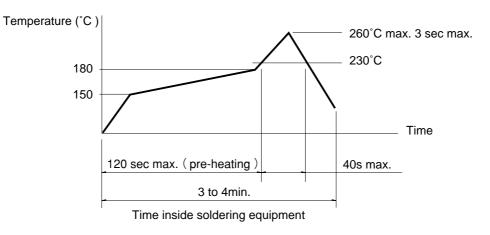
Type
Surface
Mount Type
Radial
Type

# **Soldering Conditions**

#### Condition for Reflow

Available for Surface Mount Type. (Except SKHM, SKHU, SKRM, SKRR Series)

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2  $\phi$  CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile



## Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. You are requested to verify the soldering conditions thoroughly beforehand.

# Soft Conditions for Auto-dip

Available for Snap-in Type and Radial Type

(Except SKHJ, SKHL, SKQC, SKQJ, SKQK, SKEG series)

Items	Condition	
Flux built-up	Mounting surface should not be coated with flax	
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100℃ max.	
Preheating time	60s max.	
Soldering temperature	260°C max.	
Continuous dipping time	5s max.	
Number of soldering	2times max.	

# Manual Soldering Available for Manual Soldering Type

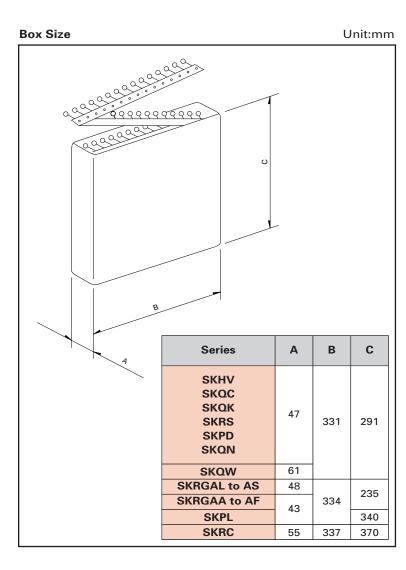
Items	Condition	
Soldering temperature	350°C max.	
Continuous soldering time	3s max.	

### **Notes**

- 1. Consult with us for TACT switch washing conditions.
- 2. Prevent flux penetration from the top side of the TACT switch.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.
- Use the flux with a specific gravity of at least 0.82. (EC-19s-8 by TAMURA Corporation, or their equivalents.)

# **Specification of Radial Taping Package**

■ Taping Packaging for Auto-insertion
The SKHV, SKQC, SKQK, SKQN, SKQW, SKRC, SKRG, SKRS, SKPD and SKPL series are delivered with taping packaging.



Quantity Accommodated Per Box

Series	Oty/reel (pcs.) (Minimum packing unit)				
SKHV SKQK	1,000				
SKQW SKRS	700				
SKQC	1,500				
SKPD	800				
SKRG	2,000				
SKQN SKRC	900				
SKPL	2,700				

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