Low-profile Tri-directional Operation Type

SPVL Series





Flexible operation in arrangement at a 180° angle, and only 1mm thickness.



Features

- Tri-directional operation (vertical, right or left over a range of 180°).
- Double-sided sliding contact provides high reliability.
- Reflow solderable.

Applications

 For detection mechanisms in devices, including personal digital assistants, IC recorders, silicon audio systems, car audio systems, and digital camcorders

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type Multi Control

Devices

TACT Switch™

Custom-Products

Typical Specifications

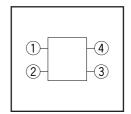
71					
Ite	ms	Specifications			
Rating (max.) / (min.) (Resistive load)		1mA 5V DC/50 <i>µ</i> A 3V DC			
Contact resistance (Initial performance/After lifetime)		2Ω max./ 5Ω max.			
Operating force		0.35N max.			
Operating life	Without load	50,000 cycles			
Operating life	With load	50,000 cycles (1mA 5V DC)			

Products Line

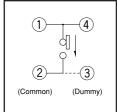
Poles	Positions	Terminal style	Location lug	Products No.							
1	1 1	For PC board (Reflow)	With	SPVL110100							
'			Without	SPVL120100							

Style Style PC board mounting hole dimensions (Viewed from direction A) No Position, Operating force measurement position Terminal No. (1) ON Starting position ON Starting position

(Viewed from Direction A)



Circuit Diagram



Note

Only the configurations with the location lug are indicated in the dimensions.

 $\label{eq:Formula} For other specifications, see \textbf{P.69} \\ For specifications for the taping package, see \textbf{P.73} \\$

Products Specifications

Push
Slide
Rotary
Encoders
Power
Dual-in-line
Package Type
Multi Control
Devices

TACT Switch™

CustomProducts

Series		SPVP	SPVC1	SPVN	SPVS	SPVG	sscw	SPVL	SPVQ1	SPVQ3	SPVQ4	SSCN	
Items			0	0	0	0. 10			0	0	0.00	0	
Operating r	j tempei ange	rature		-10	℃ to +6	0℃		-40°C to +85°C	-10℃ to +60℃	-40 C to +85 C			
	ng (max.) stive load		1mA 5V DC	10mA 16V DC	1m 5V	nA DC	50mA 0.1A 20V DC 12V DC		1mA 5V DC	0.1A 12V DC			
	Initial o		5Ω max.	1Ω max.	2Ω max. 500mΩ		Ω max.	2Ω max.	500m Ω max.				
Electrical performance	Insulation resistance			100MΩ min. 100V DC				100MΩ min. 250V DC	100MΩ min. 100V DC	100MΩ min. 500V DC			
	Volt pro	-			100V AC or 1 min			250V AC for 1 min.	100V AC for 1 min.	500V AC for 1 min.			
	Robus of ter		0.5N for 1 min.	3N for 1 min.		0.5N for 1 min.			1N for 1 min.	3N for 1 min.			
	Robustness of actuator		5N	10N	51	N	10N	20N	5N		20N		10N
Mechanical	Vibra	ation	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively										
performance '	Manual soldering		350±5℃, 3s max.	350±10℃, 3 ⁺¹ ₀s	350±5℃, 3s max.				350±5℃, 3s max.	300±10℃, 3 ⁺¹ ₀s			
	Resistance to soldering heat	Dip soldering	_	260±5℃, 3s max.	_				260±5℃, 5±1s			,	_
		Reflow soldering	Please see P.72		Plea	ase see F	P.72		Please see P.72	_		_	
	Operating life without load		50,000 cycles 10Ω max.	25,000 cycles 2Ω max.	50,0 cyc 5Ω r	les	сус	,000 cles max.	50,000 cycles 5Ω max.	300,000 cycles 1Ω max.	300,000 cycles or 1,000,000 cycles 1 Ω max.		100,000 cycles 1Ω max.
Durability	Operating life with load		(1mA 5V DC) 50,000 cycles 10 Ω max.	(10mA 16V DC) 25,000 cycles 2 Ω max.	(1mA 5 50,000 5Ω r	cycles	(50mA 20V DC) 100,000 cycles 1 Ω max.	' '	(1mA 5V DC) 50,000 cycles 5 Ω max.	(0.1A 12V DC) 300,000 cycles 1 Ω max.	(0.1A 12V DC) 300,000 cycles or 1,000,000 cycles 1 Ω max.	(0.1A 12V DC) 300,000 cycles 1 Ω max.	(0.1A 12V DC) 100,000 cycles 1 Ω max.
	Co	ld	-20±2°C -40±2°C for 96h for 96h				-40±2℃ for 500h	-20±2℃ for 96h	-40±2℃ for 500h				
Environmental performance	Dry heat		85±2℃ for 96h				85±2℃ for 500h	85±2℃ for 96h	85±2℃ for 500h				
	Damp	heat	40±2℃, 90 to 95%RH for 96h				60±2℃, 90 to 95%RH for 500h	40±2℃, 90 to 95%RH for 96h	60±2°C, 90 to 95%RH for 500h			or 500h	

Soldering Conditions

Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 \(\phi \) CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile

Detector

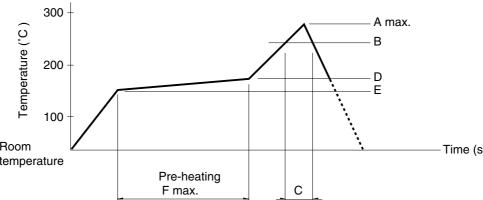
Push

Slide

Rotary

Encoders

Power Dual-in-line Package Type Multi Control Devices TACT Switch™ Custom-**Products**



300 ·		\wedge		A max.	
Temperature (°C)				- B - D	
ed E D 100				- E	— Time (s)
temperature	Pre-heating F max.	 С	_		— Time (3)

Series (Reflow type)	A(℃) 3s max.	B (℃)	C(s)	D (℃)	E(C)	F(s)
SPPB	250	230	40			
SPPW8		200	20			
SPVE						
SPVG						
SPVL		230	40	180	150	120
SPVM	260					
SPVN						
SPVP						
SPVR						
SPVS						
SSCM						
SPPY5	240		20	150	Room Temperature	180

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. As the conditions vary some how depending on the kind of reflow soldering equipment, please make sure you have the right one before use.

Taping Specifications

Taping Packaging

Reel Size Unit:mm

Caritan		Nur	mber of packages (p	Reel width	Tape width			
	Series		1 reel	1 case / domestic	1 case/export packing	W (mm)	(mm)	
	SPPB 53 (Verti		1,500	3,000	6,000			
SPPB			600	1,200	2,400			
	63	, 64	1,300	2,600	5,200	24.4	24	
	h = 6.1 (Reflow)	1,000	2,000	4,000			
SPPW81	h = 6.55	(Reflow)	.,,	2,000	.,,000			
	h = 7.6 (Reflow)	850	1,700	3,400			
		h=3.8	2,800	5,600	22,400		12	
	Standard	h=4.1		5,252	,			
SPVE		h=4.8	2,200	4,400	17,600	12.4		
		h=5.2	2,000	4,000	16,000			
		h=5.5						
	Low- profile	h=3.3	2,800	5,600	22,400			
	SPVG		2,500	5,000	10,000			
	SPVL		5,000	10,000	20,000			
	SPVM		3,000	6,000	12,000	16.4		
	SPVN		5,000	10,000	20,000		16	
SPVP SPVR SPVS SSCM SPPY5			4,500	9,000	18,000	10.4		
			2,500	5,000	10,000			
			5,000	10,000	20,000			
			3,000	6,000	12,000			
		550	1,650	3,300	44.4	44		

Note

Order products in N minimum packing units (1 reel or 1 case).

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line
Package Type

Multi Control
Devices

TACT Switch™

CustomProducts