### **TACT** Switch<sup>™</sup> 12×12mm (Snap-in)Type

**SKHC** Series



### Joint stem & flat stem with stable operation feeling.

Detector



Slide

Rotary

Multi Control Devices

Sharp Feeling

Soft Feeling

Snap-in Туре

Surface Mount Type

Radial Туре

Encoders Power

Products Line

Products No.

SKHCAEA010

SKHCAAA010

SKHCADA010

Operating

force

0.74N

1.27N

2.55N

Operating

direction

Dual-in-line

Package Type

TACT Switch™	

Custom-	
Products	

SKHCACA010	2.55N	Vertical	0.3	50mA 12V DC	10μA 1VDC	500,000 cycles
SKHCAFA010	0.74N					
SKHCABA010	1.27N					1,000,000 cycles

#### **Features**

- Snap-in type, which can be directly mounted on PC board.
- Some of output terminals can be also used as jumper leads, thus making circuit design easy.
- Standard knobs are available.

Initial contact

resistance

100m Ω

max.

### **Applications**

1,000,000

cvcles

500,000

cycles

• All types of audio devices, office equipment, communication equipment, measuring instruments, TV sets, video recorders, etc.

Stem

color

Blue

Black

Dark

gray

Blue

Black

Dark

gray

Variety

Joint

stem

Flat

stem

Minimum packing

unit (pcs.)

1,000

Drawing

No.

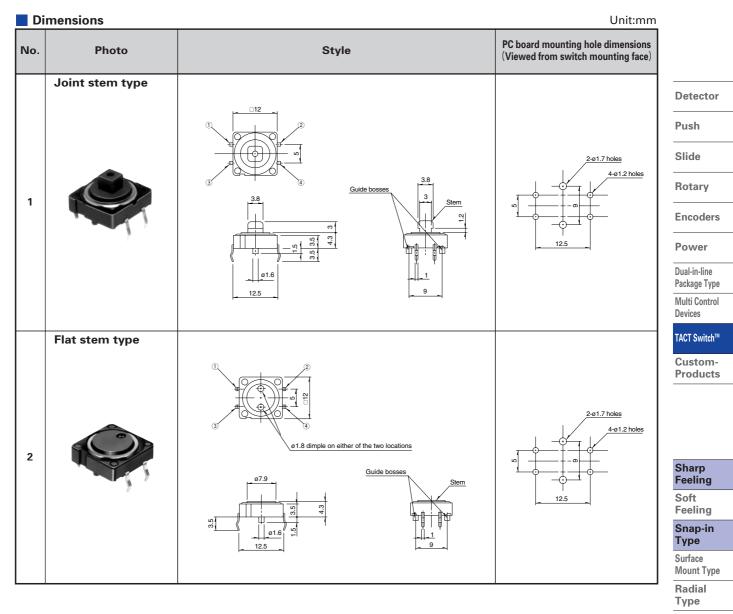
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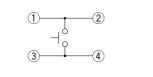




#### Travel Rating Rating **Operating life** (5mA 5V DC) (min.) $(\mathbf{mm})$ (max.) 500,000 cycles



### Circuit Diagram



#### Note

Using a 1.6mm thick PC board is recommended.

# Products Specifications

Items	Series	Sharp feeling type	Soft feeling type	
Operating temperature range		−20°C to +70°C SKHJ/HL/QJ/RR/RV/QC/QK	−20°C to +70°C SKEG	Detector
		-30℃ to +85℃	-40℃ to +90℃	Push
Electrical	Insulation resistance	100M Ω min SKEY/PD : 50M	Slide	
performance	Voltage proof	250V AC SKRE/SKSC/SKRB/RV/RH/RM/RV	Rotary	
-	Vibration		s 1.5mm for all the frequencies, in the for 2 hours respectively	Encoders
Durability -	Lifetime	Shall be in accordance wit	Power	
	Cold	-30±2℃	C for 96h	Dual-in-line Package Type
Environmental performance	Dry heat	80±2°C	Multi Control Devices	
	Damp heat	60±2℃, 90 to 5	TACT Switch™ Custom-	
				Custom-

#### Note

We can raise the working temperature range for in-vehicle applications upon request. Contact us if you have any requirements of this kind.

#### Specifications of LED (SKHJ)

Color of light	Power dissipation P(mW)	Forward pulse peak current IFP(mA)	Forward current IFDC(mA)	Reverse voltage VR (V)	Forward voltage VF(V) IF=10mA	Reverse current IR(μA) VR=4V	Peak emission wave length λ peak(nm) IF=10mA	Spectral line half width Δ λ (nm) IF=10mA	Luminous intensity IV(mcd) IF=10mA	
Red					2.7 max.	5 max.	700 TYP	100 TYP	0.4min. 1.0 TYP	
Pure green	40	80	4		4	2.05TYP		555 TYP	20 TYP	0.8min. 2.0 TYP
Amber				2.	2.7 max.	10 max.	590 TYP	30 TYP	0.4min. 1.0 TYP	
Orange (High brightness)					2.0 TYP	io max.	630 TYP	40 TYP	1.5min. 4.0 TYP	
Green (High brightness)				4	2.7 max. 2.05TYP		565 TYP	30 TYP	2.0min. 5.0 TYP	

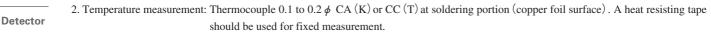
Products

## Soldering Conditions

#### Condition for Reflow

#### Available for Surface Mount Type. (Except SKRM, SKRR Series)

1. Heating method: Double heating method with infrared heater.



#### **Push** 3. Temperature profile

Slide

Rotarv

Encoders

Power

Dual-in-line

Package Type Multi Control

Devices

TACT Switch<sup>®</sup>

**Products** 

## Temperature (°C) 180 150 120 sec max. (pre-heating) 3 to 4min. Time inside soldering equipment

#### Note

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. You are requested to verify the soldering conditions thoroughly beforehand.

#### Sharp Feeling Soft Feeling Snap-in Type Surface Mount Type Radial Type

#### Conditions for Auto-dip Available for Snap-in Type and Radial Type

(Except SKHJ, SKHL, SKQC, SKQJ, SKQK, SKEG series)

ltems	Condition				
Flux built-up	Mounting surface should not be coated with flax Ambient temperature of the soldered surface of PC board. 100°C max				
Preheating temperature	· · ·				
Preheating time	60s max.				
Soldering temperature	260°C max.				
Continuous dipping time	5s max.				
Number of soldering	2times max.				

#### Manual Soldering (Except SKRT series)

ltems	Condition
Soldering temperature	350°C max.
Continuous soldering time	3s max.
capacity of soldering iron	60W max.

#### Notes

- 1. Consult with us for TACT Switch<sup>™</sup> washing conditions.
- 2. Prevent flux penetration from the top side of the TACT Switch<sup>™</sup>.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.
- 5. Use the flux with a specific gravity of at least 0.81.
- (EC-19S-8 by TAMURA Corporation, or their equivalents.)



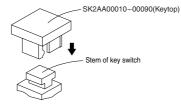
## Products Line of Knob

							Unit:mm							
	Applicable model	Applicable model Dimensions -			Variety		Label dimensions (Unit:mm)							
Detector				Color	Mo	del	(Ont.min)							
Push					Keytop									
					0//04.400.440									
Slide	SKHH			Red Blue Ivory	SK2AA00410 SK2AA00420 SK2AA00430									
Rotary				Black Yellow	SK2AA00430 SK2AA00440 SK2AA00450									
Encoders	Applicable to joint stem type			1011011										
Power					Сар									
Dual-in-line Package Type				Clear	SK2AA00510		□10 <u></u>							
Multi Control Devices	SKHC								Keytop	Keytop + Cap				
TACT Switch™	SKQE									Red	SK2AA00010	SK2AA00060	L.R.	
Custom-			ریم بر Key top	Blue	SK2AA00020 SK2AA00030	SK2AA00070 SK2AA00080								
Products	Applicable to joint stem type			Black	SK2AA00040	SK2AA00090	Thickness 0.1							
							Сар							
											Clear	SK2AA00520		□6.5
Sharp Feeling	SKHJ											Кеуtор	Keytop + Cap	
Soft Feeling				Red Blue	SK2AA00210 SK2AA00220	SK2AA00260 SK2AA00270								
Snap-in Type				lvory Black Yellow	SK2AA00230 SK2AA00240 SK2AA00250	SK2AA00280 SK2AA00290 SK2AA00300	Thickness 0.1							
Surface Mount Type					Сар									
Radial Type				Clear	SK2AA00540									
	SKEG					Кеуtор	Keytop + Cap	Life <sup>5</sup>						
									Red Blue	SK2AA00310 SK2AA00320	SK2AA00360 SK2AA00370			
	Applicable to joint stem type		Key top	Ivory Black Yellow	SK2AA00320 SK2AA00330 SK2AA00340 SK2AA00350	SK2AA00380 SK2AA00390 SK2AA00400	Thickness 0.1							

#### Notes

1. The knob will be delivered with the switch, unmounted.

The label is not included.
For SK2AA00010 to SK2AA00090 type, check its mounting direction.



ALPS