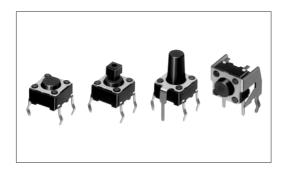
# TACT Switch™ 6×6mm (Snap-in)Type

**SKHH** Series





### 6mm square type, which is easy to use and available in wide varieties.



#### Features

- Snap-in type, which can be directly mounted on PC board.
- Some of output terminals can be also used as jumper leads, thus making circuit design easy.
- Available with anti-ESD ground terminal.
- Standard knobs are available.

#### Applications

 Operating switches in all types of electronic equipment such as audio devices, office devices, communication devices, measuring instruments, TVs, video recorders, automotive sets, etc. Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type

Multi Control Devices

TACT Switch™

CustomProducts

Sharp Feeling

Snap-in Type

Soft

Surface Mount Type Radial Type

315

### Products Line

| Vertical Type |                 |                     |             |               |               |                               |                            |              |                |                             |             |
|---------------|-----------------|---------------------|-------------|---------------|---------------|-------------------------------|----------------------------|--------------|----------------|-----------------------------|-------------|
| Products No.  | Operating force | Operating direction | Travel (mm) | Rating (max.) | Rating (min.) | Operating life<br>(5mA 5V DC) | Initial contact resistance | Stem color   | Stem<br>height | Minimum packing unit (pcs.) | Drawing No. |
| SKHHAJA010    | 0.98N           |                     |             |               |               | 1,000,000 cycles              |                            | Black        |                |                             |             |
| SKHHALA010    | 1.57N           |                     |             |               |               | 500,000 cycles                |                            | Dark<br>gray | h=4.3mm        |                             |             |
| SKHHAQA010    | 2.55N           |                     |             |               |               | 200,000 cycles                |                            | Red          |                |                             |             |
| SKHHAKA010    | 0.98N           |                     |             |               |               | 1,000,000 cycles              |                            | Black        |                |                             |             |
| SKHHAMA010    | 1.57N           |                     |             |               |               | 500,000 cycles                |                            | Dark<br>gray |                |                             |             |
| SKHHARA010    | 2.55N           |                     |             |               |               |                               |                            | Red          | h=5mm          |                             |             |
| SKHHCQA010    | 3.53N           |                     |             |               |               | 200,000 cycles                |                            | Orange       |                |                             |             |
| SKHHCRA010    | 5.10N           |                     |             |               |               |                               |                            | Yellow       |                |                             |             |
| SKHHBVA010    | 0.98N           | Vertical            | 0.25        | 50mA          | 10 <i>μ</i> Α | 1,000,000 cycles              | 100m Ω                     | Black        |                | 1,000                       | 1           |
| SKHHBWA010    | 1.57N           | Vertical            | 0.25        | 12V DC        | 1V DC         | 500,000 cycles                | max.                       | Dark<br>gray | h=7mm          | 1,000                       | ' I         |
| SKHHBYA010    | 2.55N           |                     |             |               |               | 200,000 cycles                |                            | Red          |                |                             |             |
| SKHHANA010    | 0.98N           |                     |             |               |               | 1,000,000 cycles              |                            | Black        |                |                             |             |
| SKHHAPA010    | 1.57N           |                     |             |               |               | 500,000 cycles                |                            | Dark<br>gray | h=9.5mm        |                             |             |
| SKHHBSA010    | 2.55N           |                     |             |               |               | 200,000 cycles                |                            | Red          |                |                             |             |
| SKHHDTA010    | 0.98N           |                     |             |               |               | 1,000,000 cycles              |                            | Black        | h=13mm         |                             |             |
| SKHHDUA010    | 1.57N           |                     |             |               |               | 500,000 cycles                |                            | Dark<br>gray | 11- 13111111   |                             |             |
| SKHHDHA010    | 0.98N           |                     |             |               |               | 300,000 cycles                |                            | Black        | h=17mm         |                             |             |
| SKHHDJA010    | 1.57N           |                     |             |               |               | 300,000 cycles                |                            | Dark<br>gray | 11=1/111111    |                             |             |

#### Joint Stem Type

| Products No. | Operating force | Operating direction | Travel (mm) | Rating (max.)  | Rating (min.) | Operating life (5mA 5V DC) | Initial contact resistance | Stem<br>color | Stem<br>height | Minimum packing unit (pcs.) | Drawing No. |
|--------------|-----------------|---------------------|-------------|----------------|---------------|----------------------------|----------------------------|---------------|----------------|-----------------------------|-------------|
| SKHHCWA010   | 0.98N           |                     |             |                |               | 1,000,000<br>cycles        |                            | Black         |                |                             |             |
| SKHHDAA010   | 1.57N           | Vertical            | 0.25        | 50mA<br>12V DC | 10μA<br>1V DC | 500,000<br>cycles          | 100m Ω<br>max.             | Dark gray     | h=7.3mm        | 1,000                       | 2           |
| SKHHDGA010   | 2.55N           |                     |             |                |               | 200,000<br>cycles          |                            | Red           |                |                             |             |

ALPS

For other specifications, see **P.369**For soldering conditions, see **P.370**For standard knobs, see **P.374** 

### Products Line With Ground Terminal Type

| Products No. | Operating force | Operating direction | Travel (mm) | Rating (max.) | Rating (min.) | Operating life (5mA 5V DC) | Initial contact resistance | Stem color | Stem<br>height | Minimum packing unit (pcs.) | Drawing No. |
|--------------|-----------------|---------------------|-------------|---------------|---------------|----------------------------|----------------------------|------------|----------------|-----------------------------|-------------|
| SKHHPJA010   | 0.98N           |                     |             |               |               | 1,000,000<br>cycles        |                            | Black      |                |                             |             |
| SKHHPLA010   | 1.57N           |                     |             |               |               | 500,000<br>cycles          |                            | Dark gray  | h=4.3mm        |                             |             |
| SKHHPQA010   | 2.55N           |                     |             |               |               | 200,000<br>cycles          |                            | Red        |                |                             |             |
| SKHHPKA010   | 0.98N           |                     |             |               |               | 1,000,000<br>cycles        |                            | Black      |                |                             |             |
| SKHHPMA010   | 1.57N           |                     |             | 50mA          | 10 <i>μ</i> Α | 500,000<br>cycles          | 100m Ω                     | Dark gray  | h=5mm<br>h=7mm | - 1,000                     | 3           |
| SKHHPRA010   | 2.55N           | Vertical            | 0.25        |               |               | 200,000<br>cycles          |                            | Red        |                |                             |             |
| SKHHQVA010   | 0.98N           | Vertical            | 0.23        | 12V DC        | 1V DC         | 1,000,000<br>cycles        | max.                       | Black      |                |                             |             |
| SKHHQWA010   | 1.57N           |                     |             |               |               | 500,000<br>cycles          |                            | Dark gray  |                |                             |             |
| SKHHQYA010   | 2.55N           |                     |             |               |               | 200,000<br>cycles          |                            | Red        |                |                             |             |
| SKHHPNA010   | 0.98N           |                     |             |               |               | 1,000,000<br>cycles        |                            | Black      |                |                             |             |
| SKHHPPA010   | 1.57N           |                     |             |               |               | 500,000<br>cycles          |                            | Dark gray  | h=9.5mm        |                             |             |
| SKHHQNA010   | 2.55N           |                     |             |               |               | 200,000<br>cycles          |                            | Red        |                |                             |             |

#### **Horizontal Type**

| Products No. | Operating force | Operating direction | Travel (mm) | Rating (max.) | Rating (min.) | Operating life (5mA 5V DC) | Initial contact resistance | Stem color | Stem<br>length | Minimum packing unit (pcs.) | Drawing No. |
|--------------|-----------------|---------------------|-------------|---------------|---------------|----------------------------|----------------------------|------------|----------------|-----------------------------|-------------|
| SKHHLMA010   | 0.98N           |                     |             |               |               | 1,000,000<br>cycles        |                            | Black      |                |                             |             |
| SKHHLNA010   | 1.57N           |                     |             |               |               | 500,000<br>cycles          |                            | Dark gray  | ℓ<br>=3.85mm   |                             |             |
| SKHHLPA010   | 2.55N           |                     |             |               |               | 200,000<br>cycles          |                            | Red        |                |                             |             |
| SKHHLQA010   | 0.98N           |                     |             |               |               | 1,000,000<br>cycles        |                            | Black      |                |                             |             |
| SKHHLRA010   | 1.57N           |                     | 0.25        |               | 10 <i>μ</i> Α | 500,000<br>cycles          | 100m Ω                     | Dark gray  | =8.35mm        | - 1,000                     | 4           |
| SKHHLSA010   | 2.55N           | Horizontal          |             | 50mA          |               | 200,000<br>cycles          |                            | Red        |                |                             |             |
| SKHHLUA010   | 0.98N           | HOHZOHILAI          | 0.25        | 12V DC        | 1V DC         | 1,000,000<br>cycles        | max.                       | Black      |                | 1,000                       | 4           |
| SKHHLVA010   | 1.57N           |                     |             |               |               | 500,000<br>cycles          |                            | Dark gray  | ℓ<br>=5.85mm   |                             |             |
| SKHHLWA010   | 2.55N           |                     |             |               |               | 200,000<br>cycles          |                            | Red        |                | _                           |             |
| SKHHNHA010   | 0.98N           |                     |             |               |               | 500,000<br>cycles          |                            | Black      | ℓ<br>=15.85mm  |                             |             |
| SKHHNJA010   | 1.57N           |                     |             |               |               | 300,000<br>cycles          |                            | Dark gray  |                |                             |             |
| SKHHNKA010   | 2.55N           |                     |             |               |               | 200,000<br>cycles          |                            | Red        |                |                             |             |

Sharp Feeling Soft Feeling Snap-in Type Surface

Detector

Push

Slide

Rotary

**Encoders** 

Power

Dual-in-line
Package Type

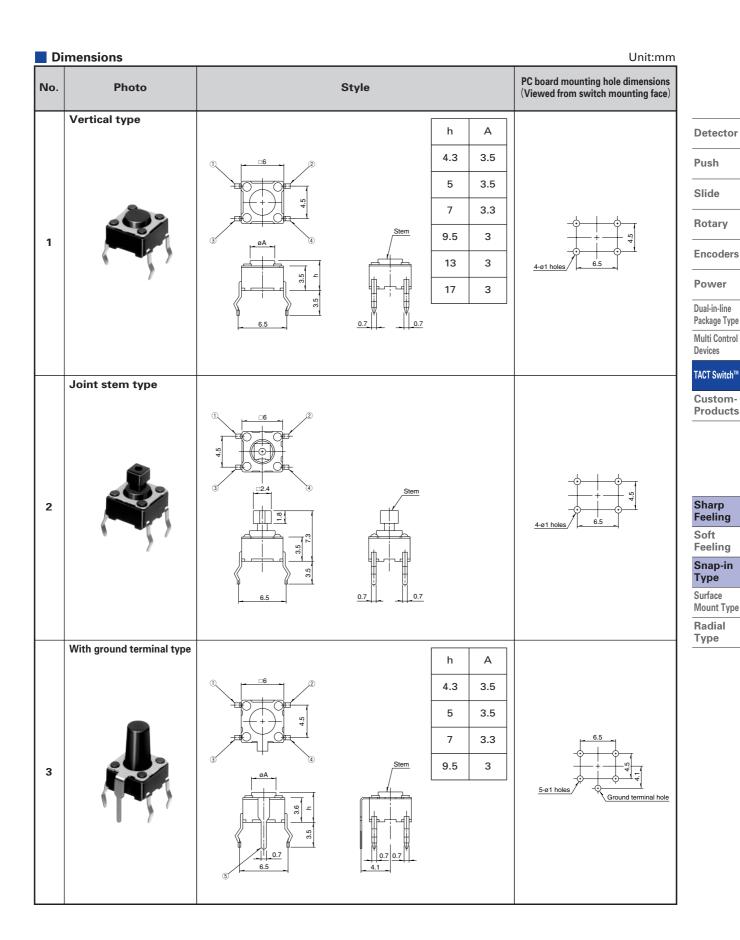
Multi Control
Devices

TACT Switch™

CustomProducts

Type
Surface
Mount Type
Radial
Type

316



ALPS 317

Dimensions Unit:mm PC board mounting hole dimensions (Viewed from switch mounting face) **Photo** Style Horizontal type l 3.85 3.5 5.85 3.3 8.35 3 15.85 3

Note

Using a 1.6mm thick PC board is recommended.

### Sharp

Detector

Push

Slide

Rotary

**Encoders** 

Power Dual-in-line Package Type Multi Control Devices TACT Switch™ Custom-**Products** 

Feeling Soft **Feeling** 

#### Snap-in Type

Surface Mount Type

Radial Type

| Circuit Diagram               |                           |                 |
|-------------------------------|---------------------------|-----------------|
| Vertical type/Joint stem type | With ground terminal type | Horizontal type |
| ①                             | ①                         | 1)———2          |

## **Products Specifications**

| Items                       | Series                | Sharp feeling type   | Soft feeling type |  |  |  |
|-----------------------------|-----------------------|--|-------------------|--|--|--|
| Operating temperature range |                       | $-20^{\circ}$ C to $+70^{\circ}$ C $-20^{\circ}$ C to $+70^{\circ}$ C SKHJ/HL/QJ/RR/RV/QC/QK SKEG                                |                   |  |  |  |
| Орегии                      | ng temperature range  | -30°C to +85°C   | -40℃ to +90℃      |  |  |  |
| Electrical                  | Insulation resistance | 100M Ω min. 100V DC<br>SKEY/PD : 50M Ω min. 100V DC  |                   |  |  |  |
| performance                 | Voltage proof         | 250V AC for 1 min.<br>SKRE/SKSC/SKRB/RV/RH/RM/RW/RR/EY/PD : 100V AC for 1min.  |                   |  |  |  |
| D 1377                      | Vibration             | 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively |                   |  |  |  |
| Durability                  | Lifetime              | Shall be in accordance with individual specifications.   |                   |  |  |  |
|                             | Cold                  | -30±2℃ for 96h   |                   |  |  |  |
| Environmental performance   | Dry heat              | 80±2℃ for 96h  |                   |  |  |  |
|                             | Damp heat             | 60±2℃, 90 to 95%RH for 96h   |                   |  |  |  |

#### Note

We can raise the working temperature range for in-vehicle applications upon request. Contact us if you have any requirements of this kind.

#### Specifications of LED (SKHJ)

| Color of light              | Power dissipation P(mW) | Forward pulse<br>peak current<br>IFP(mA) | Forward current IFDC(mA) | Reverse<br>voltage<br>VR(V) | Forward voltage  VF(V) IF=10mA | Reverse<br>current<br>IR( $\mu$ A)<br>VR=4V | Peak<br>emission<br>wave length<br>λ peak(nm)<br>IF=10mA | Spectral<br>line half<br>width<br>Δ λ (nm)<br>IF=10mA | Luminous<br>intensity<br>IV(mcd)<br>IF=10mA |
|-----------------------------|-------------------------|--|--------------------------|-----------------------------|--------------------------------|---|--|---|---|
| Red                         |                         |  |                          |                             | 2.7 max.                       | 5 max.                                      | 700 TYP  | 100 TYP   | 0.4min.<br>1.0 TYP                          |
| Pure green                  |                         | 4 2.05TYP                                |                          | 555 TYP                     | 20 TYP                         | 0.8min.<br>2.0 TYP                          |  |   |   |
| Amber                       | 40                      | 80                                       | 15                       |                             | 2.7 max.                       | 10  | 590 TYP  | 30 TYP  | 0.4min.<br>1.0 TYP                          |
| Orange<br>(High brightness) |                         |  |                          | 3                           | 2.0 TYP                        | 10 max.                                     | 630 TYP  | 40 TYP  | 1.5min.<br>4.0 TYP                          |
| Green<br>(High brightness)  |                         |  |                          | 4                           | 2.7 max.<br>2.05TYP            |   | 565 TYP  | 30 TYP  | 2.0min.<br>5.0 TYP                          |

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type Multi Control Devices

TACT Switch™

Custom-Products

Sharp Feeling Soft Feeling Snap-in Type Surface Mount Type Radial

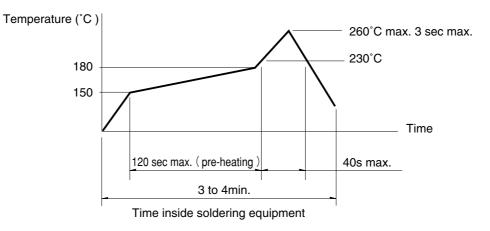
Type

### **Soldering Conditions**

#### Condition for Reflow

Available for Surface Mount Type. (Except SKRM, SKRR Series)

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2  $\phi$  CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile



otom

Custom-Products

Sharp Feeling

Soft

**Feeling** 

Snap-in Type Surface Mount Type Radial Type

TACT Switch<sup>11</sup>

Detector

Push

Slide

Rotary

**Encoders** 

Power

Dual-in-line Package Type

Multi Control Devices

#### Note

- The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where
  the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size,
  thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. You are requested to verify the soldering conditions thoroughly beforehand.

### Conditions for Auto-dip

Available for Snap-in Type and Radial Type

(Except SKHJ, SKHL, SKQC, SKQJ, SKQK, SKEG series)

| Items                   | Condition   |
|-------------------------|---|
| Flux built-up           | Mounting surface should not be coated with flax                     |
| Preheating temperature  | Ambient temperature of the soldered surface of PC board. 100°C max. |
| Preheating time         | 60s max.  |
| Soldering temperature   | 260°C max.  |
| Continuous dipping time | 5s max.   |
| Number of soldering     | 2times max.   |

#### Manual Soldering (Except SKRT series)

| Items                      | Condition  |
|----------------------------|------------|
| Soldering temperature      | 350°C max. |
| Continuous soldering time  | 3s max.    |
| capacity of soldering iron | 60W max.   |

#### Notes

- Consult with us for TACT Switch™ washing conditions.
- 2. Prevent flux penetration from the top side of the TACT Switch™.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.
- 5. Use the flux with a specific gravity of at least 0.81. (EC-19S-8 by TAMURA Corporation, or their equivalents.)

Detector

Push

Slide

Rotary

**Encoders** 

Power

Dual-in-line
Package Type
Multi Control
Devices

TACT Switch™

CustomProducts

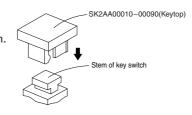
### **Products Line of Knob**

Unit:mm

| Applicable model                    | Di  | mensions                                |   | Variety  |  | Label dimensions |
|-------------------------------------|-----|---|---|--|--|------------------|
| Applicable model                    | DII | mensions                                | Color Mo                                |  | del  | (Unit:mm)        |
|                                     |     |   |   | Keytop   |  |                  |
| SKHH  Applicable to joint stem type |     | 2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | Red<br>Blue<br>Ivory<br>Black<br>Yellow | SK2AA00410<br>SK2AA00420<br>SK2AA00430<br>SK2AA00440<br>SK2AA00450 |  |                  |
|                                     |     |   |   | Сар  |  |                  |
|                                     |     |   | Clear                                   | SK2AA00510   |  | □10 <u> </u>     |
| SKHC<br>SKQE                        |     | Cap 5                                   |   | Keytop   | Keytop + Cap   | , ET             |
| Applicable to joint stem type       |     | Key top                                 | Red<br>Blue<br>Ivory<br>Black           | SK2AA00010<br>SK2AA00020<br>SK2AA00030<br>SK2AA00040               | SK2AA00060<br>SK2AA00070<br>SK2AA00080<br>SK2AA00090               | Thickness 0.1    |
|                                     |     |   |   | Сар  |  |                  |
|                                     |     | graza jalon                             | Clear                                   | SK2AA00520   |  |                  |
| SKHJ                                |     | Cap                                     |   | Keytop   | Keytop+Cap   | G.5              |
|                                     |     | Key top                                 | Red<br>Blue<br>Ivory<br>Black<br>Yellow | SK2AA00210<br>SK2AA00220<br>SK2AA00230<br>SK2AA00240<br>SK2AA00250 | SK2AA00260<br>SK2AA00270<br>SK2AA00280<br>SK2AA00290<br>SK2AA00300 | Thickness 0.1    |
|                                     |     |   |   | Сар  |  |                  |
|                                     |     | 9 4.                                    | Clear SK2AA00540                        |  |  |                  |
| SKEG                                |     | Cap                                     | Keytop                                  |  | Keytop + Cap   | A.RO.S           |
| Applicable to joint stem type       |     | Key top                                 | Red<br>Blue<br>Ivory<br>Black<br>Yellow | SK2AA00310<br>SK2AA00320<br>SK2AA00330<br>SK2AA00340<br>SK2AA00350 | SK2AA00360<br>SK2AA00370<br>SK2AA00380<br>SK2AA00390<br>SK2AA00400 | Thickness 0.1    |

#### Notes

- 1. The knob will be delivered with the switch, unmounted.
- 2. The label is not included.
- 3. For SK2AA00010 to SK2AA00090 type, check its mounting direction.



Soft Feeling Snap-in Type Surface Mount Type Radial Type

**Sharp**