TACT Switch™ Low-profile with High Operation Force (Snap-in)Type

SKPE Series

Products Line



5mm height with high operation force suitable for automotive sets.



Features

- High operation force prevents malfunction, which satisfie automotive needs.
- With external dimensions of 6.6×6.3mm, the density of mounted components on PC boards can be greatly increased.
- Snap-in type, can be mounted directly on a PC board.

Applications

• For operating various electronic devices such as audio devices, communication devices, measuring instruments, automotive sets, etc.

Dual-in-line	
Package Type	
Multi Control	
Devices	

Detector

Push

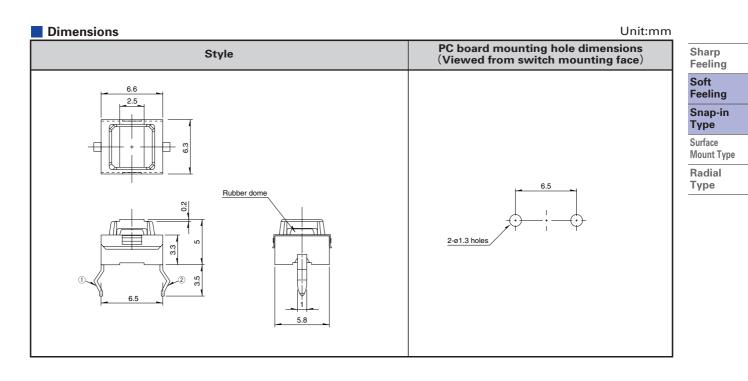
Slide

Rotary

Encoders

Power

Products No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Rubber color	Minimum packing unit (pcs.)	TACT Switch™				
SKPEADA010	1.18N			E A	10 1			Light blue		Custom-				
SKPEAAA010	2.45N	Vertical	1.3	5mA 12V DC	-	-	-	5mA 12V DC	10 µ A 1V DC	50,000 cycles	es 1kΩ max.	Green	1,000	Products
SKPEABA010	2.94N							Blue						



Circuit Diagram



Using a 1.6mm thick PC board is recommended.

For other specifications, see **P.369** For soldering conditions, see **P.370**



Products Specifications

Items	Series	Sharp feeling type	Soft feeling type	
Operati	ng temperature range	−20°C to +70°C SKHJ/HL/QJ/RR/RV/QC/QK	−20°C to +70°C SKEG	Detector
		-30℃ to +85℃	-40℃ to +90℃	Push
Electrical	Insulation resistance	100M Ω min SKEY/PD : 50M	Slide	
performance	Voltage proof	250V AC SKRE/SKSC/SKRB/RV/RH/RM/RV	Rotary	
-	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively		Encoders
Durability -	Lifetime	Shall be in accordance wit	Power	
	Cold	−30±2℃ for 96h		Dual-in-line Package Type
Environmental performance	Dry heat	80±2℃ for 96h		
-	Damp heat	60±2℃, 90 to 95%RH for 96h		
				Custom-

Note

We can raise the working temperature range for in-vehicle applications upon request. Contact us if you have any requirements of this kind.

Specifications of LED (SKHJ)

Color of light	Power dissipation P(mW)	Forward pulse peak current IFP(mA)	Forward current IFDC(mA)	Reverse voltage VR (V)	Forward voltage VF(V) IF=10mA	Reverse current IR(μA) VR=4V	Peak emission wave length λ peak(nm) IF=10mA	Spectral line half width Δ λ (nm) IF=10mA	Luminous intensity IV(mcd) IF=10mA	
Red					2.7 max.	5 max.	700 TYP	100 TYP	0.4min. 1.0 TYP	
Pure green	40			4	2.05TYP	2.05TYP		555 TYP	20 TYP	0.8min. 2.0 TYP
Amber		80	27max	10 max.	590 TYP	30 TYP	0.4min. 1.0 TYP			
Orange (High brightness)					3	2.0 TYP	io max.	630 TYP	40 TYP	1.5min. 4.0 TYP
Green (High brightness)				4	2.7 max. 2.05TYP		565 TYP	30 TYP	2.0min. 5.0 TYP	

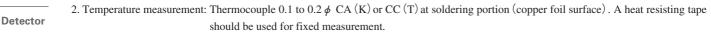
Products

Soldering Conditions

Condition for Reflow

Available for Surface Mount Type. (Except SKRM, SKRR Series)

1. Heating method: Double heating method with infrared heater.



Push 3. Temperature profile

Slide

Rotarv

Encoders

Power

Dual-in-line

Package Type Multi Control

Devices

TACT Switch[®]

Products

Temperature (°C) 180 150 120 sec max. (pre-heating) 3 to 4min. Time inside soldering equipment

Note

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. You are requested to verify the soldering conditions thoroughly beforehand.

Sharp Feeling Soft Feeling Snap-in Type Surface Mount Type Radial Type

Conditions for Auto-dip Available for Snap-in Type and Radial Type

(Except SKHJ, SKHL, SKQC, SKQJ, SKQK, SKEG series)

ltems	Condition
Flux built-up	Mounting surface should not be coated with flax
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Continuous dipping time	5s max.
Number of soldering	2times max.

Manual Soldering (Except SKRT series)

ltems	Condition
Soldering temperature	350°C max.
Continuous soldering time	3s max.
capacity of soldering iron	60W max.

Notes

- 1. Consult with us for TACT Switch[™] washing conditions.
- 2. Prevent flux penetration from the top side of the TACT Switch[™].
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.
- 5. Use the flux with a specific gravity of at least 0.81.
- (EC-19S-8 by TAMURA Corporation, or their equivalents.)

