

# 承認書

## SPECIFICATION FOR APPROVAL

客戶 / CUSTOMER:

日期 / DATE: \_\_\_\_\_

品名 / PART NAME: 陶瓷谐振器

規格 / DESCRIPT: 4520 6.00MHZ

佑田料號 / OUR PART NO: CRRS06M00T530RO

客戶料號 / CUSTOMER PART NO. \_\_\_\_\_

本承認書一式( )份,請簽回一份。

	工程	品管	審核
UTI			
CUSTOMER			

佑田电子科技有限公司

UTI TECHNOLOGY CO., LTD

地址:中国广东省东莞市长安镇乌沙江贝管理区长通工业园 C 栋  
Building C, Chang Tong Industrial Park, Wu-Sha.Jiang-Bei, ChangAn  
Town, DongGuan City, China.

Tel : +86-769-81503946,82385169,82385849

Fax: +86-769-85311418,85447186

Http:www.uti-globe.com

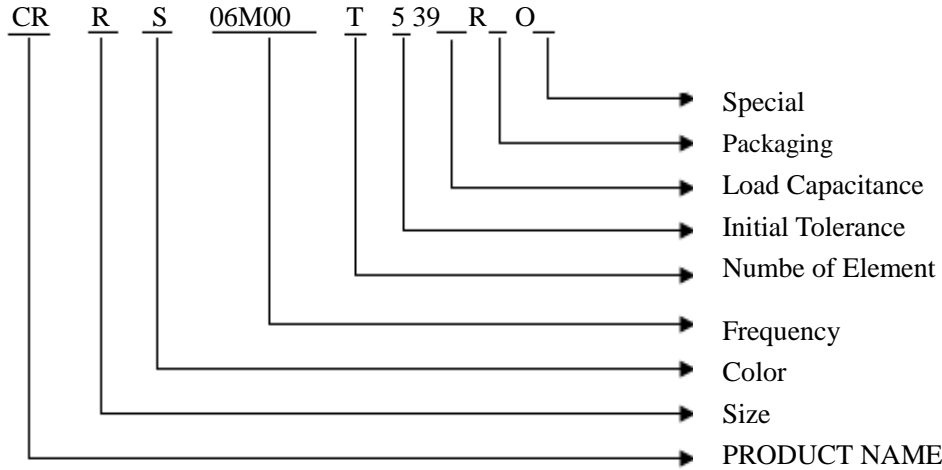


**OUR PART NO: CRRS06M00T539RO**

1. Scope

This specification is applied to the ceramic resonator in IC oscillation circuit

2. PART NUMBER



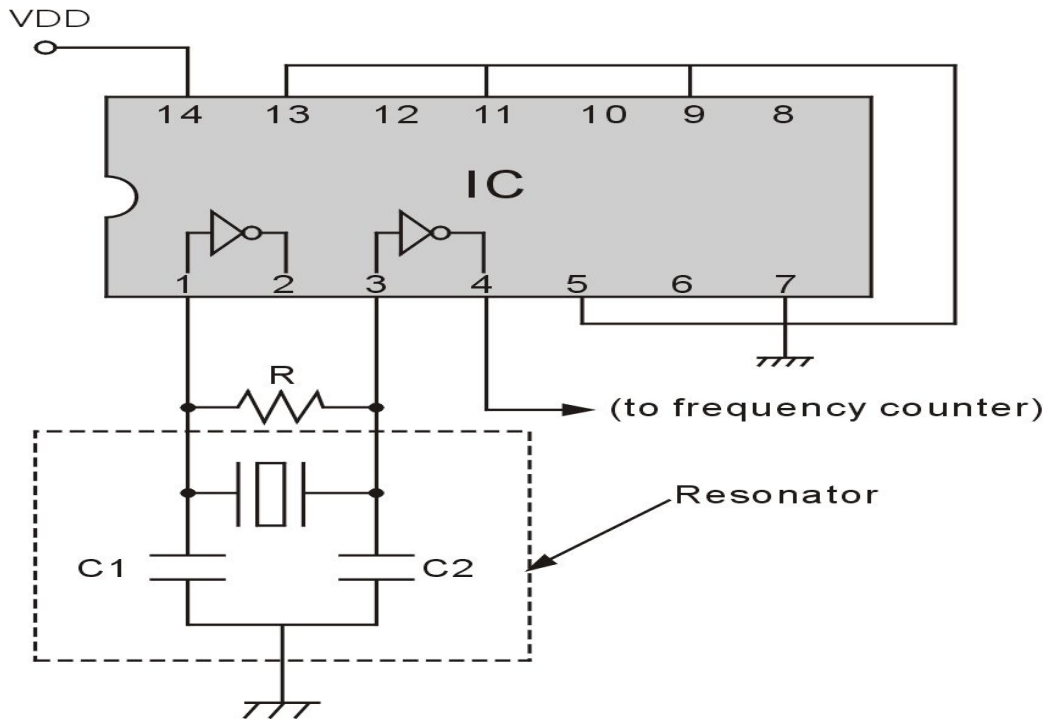
3. ELECTRICAL CHARACTERISTICS

The MHZ ceramic resonator must meet the following performance when tested in the circuit indicated in figure 1 and figure 2.

Measuring condition:temperature(+15~35°C),Humidity(45 ~ 85%RH)

ITEM	SPECIFICATION
Oscillation	6.00MHz
Initial Tolerance	Within $\pm 0.5\%$
Resonant Impedance	50 $\Omega$ Max.
Built-in Load Capacitance	30PF $\pm 20\%$ max.
Insulation Resistance	500M $\Omega$ min (applied D. C. 10V)
Withstanding Voltage	D.C 100V, 5seconds max
Rated Working Voltage (1)D.C .Voltage (2)A.C.Voltage	D. C. 6V 15Vp-p
Temperature Stability . Operating Temperature . Storage Temperature	$\pm 0.3\%$ max. (from initial value) -40°C~+85°C -55°C~+85°C
Aging(10years)	$\pm 0.1\%$ max. (from initial value)

- a) Frequency: Agilent 53131A universal counter
- b) Resonant Impedance: Agilent E5100A Network Analyzer



IC: 1/6TC4069UBPx2(Toshiba)  
VDD:+5V±0.1V  
R: 1MΩ  
C1,C2: 30PF±1%

Figure 1. Test Circuit for Oscillating Frequency

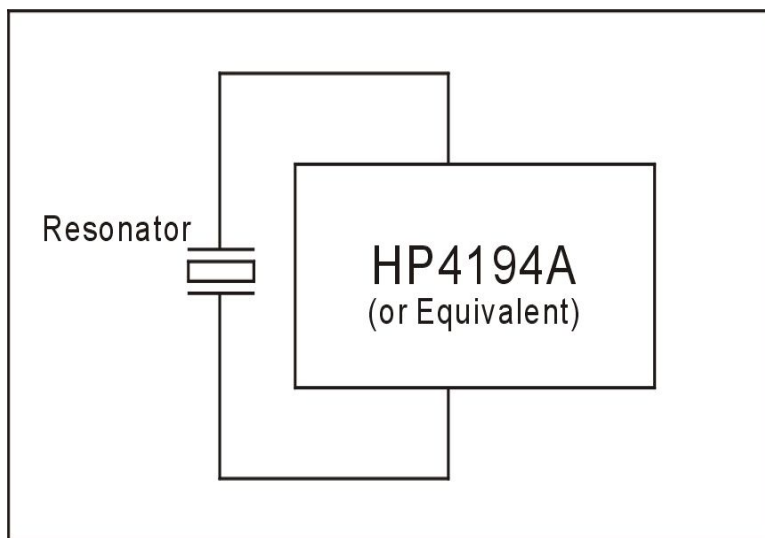
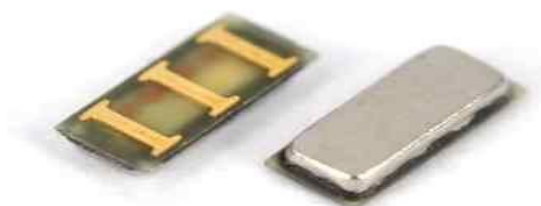
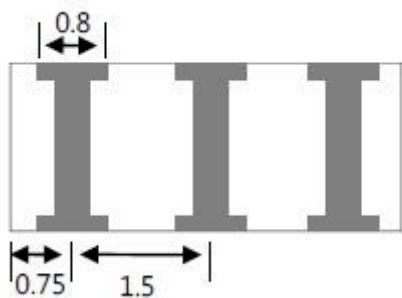
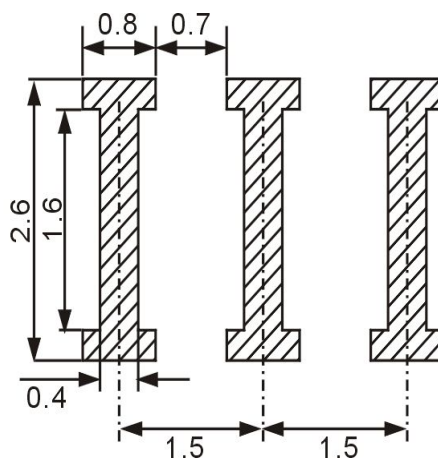
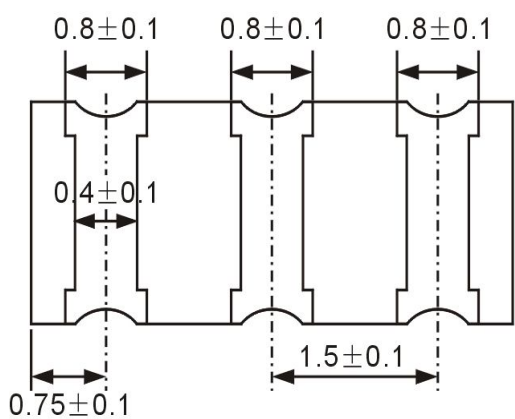
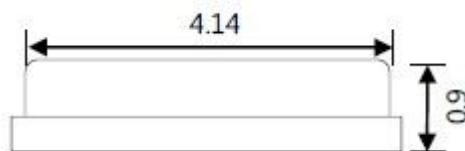
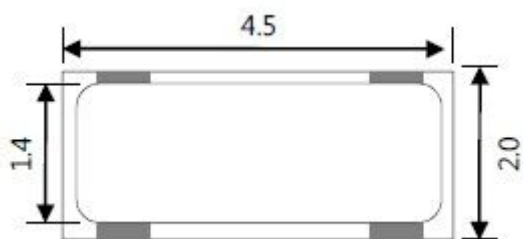


Figure 2. Measurement for Resonant Impedance

4. DIMENSIONS & STRUCTURE

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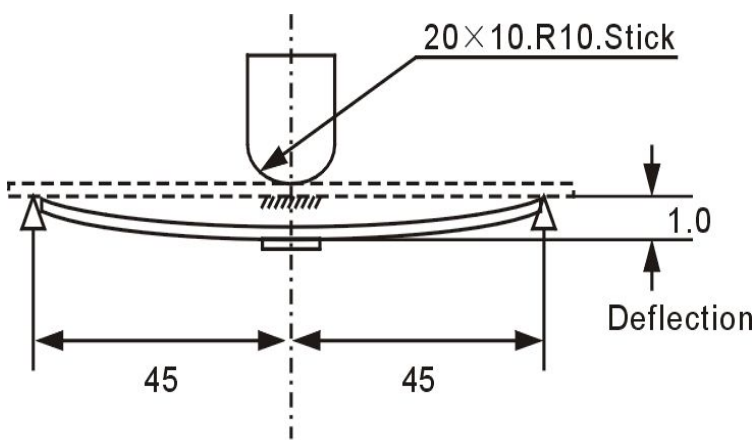
Tolerance:  $\pm 0.1\text{mm}$





**OUR PART NO: CRRS06M00T530RO**

**6.ENVIRONEMNTAL & PHYSICAL CHARACTERISTICS**

ITEM	CONDITION & REQUIREMENT
6-1. Storage in Hihg Temp	After being placed in a chamber with $+85 \pm 2^{\circ}\text{C}$ for 1000 hours and then being placed in natural condition for 1 hour, then measure. →To be satisfied Table 1.
6-2. Storage in low Temp.	After being placed in a chamber with $-55 \pm 3^{\circ}\text{C}$ for 1000 hours and then being placed in natural condition for 2 hour, then measure. →To be satisfied Table 1.
6-3. Humidity	After being placed in a chamber within $+90$ to $95\%$ R.H. at $+60 \pm 2^{\circ}\text{C}$ for 1000 hours and then being placed in natural condition for 1hour , then measure. →To be satisfied Table 1.
6-4. Heat Shock	After being kept at room temperature , the resonator shall be placed at temperature of $-55^{\circ}\text{C}$ . After 30 minutes at this temperature resonator shall be immediately placed at temperature of $+85^{\circ}\text{C}$ . After 30 minutes at this temperature resonator shall be returned to $-55^{\circ}\text{C}$ again .After five above cycles, the resonator shall be returned to room temperature for at least 2 hour, then measure. →To be satisfied Table 1.
6-5. Random Drop	Resonator shall be measured after 3 times random drops from the heigh of 1 m on wooden floor. →No visible damage and the measured values shall meet Table 1.
6-6. Vibration Test	Resonator shall be measured after being applied vibration of amplitude to 1.5mm with 10 to 55Hz band of vibration frequency to each of a perpendicular directions for 2 hours. →No visible damage and the measured values shall meet Table 1.
6-7. Bending strength PCB	<p>Resonator is soldered onto the center of PCB which is laid on the 2 small supporters spaced 90mm. PCB deflected to 3mm below from horizontal level by the pressing force with 20x10. R10 stick. The force is supplied for 1 second , 5 times repeatedly. Velocity of pole for press: 0.5mm/sec.</p>  <p style="text-align: center;">Unit: mm</p> <p>→No visible damage and the measured values shall meet Table 1.</p>

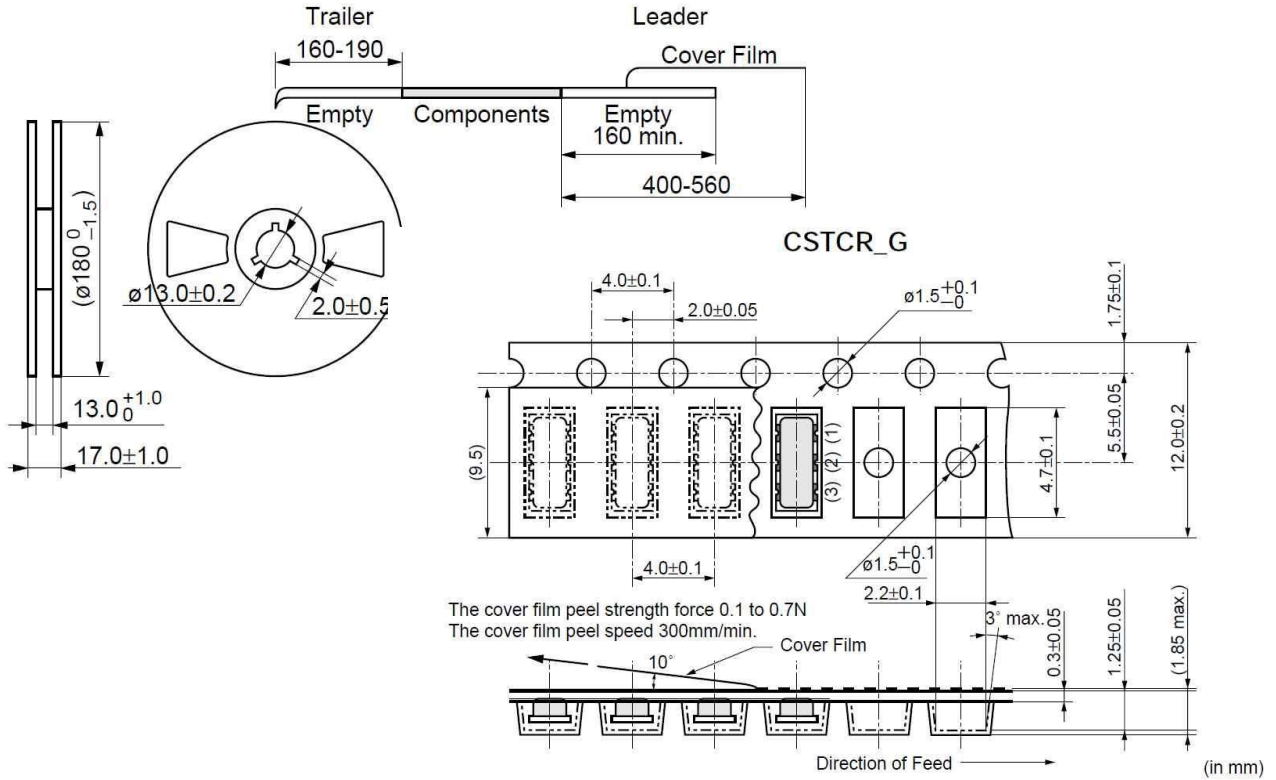


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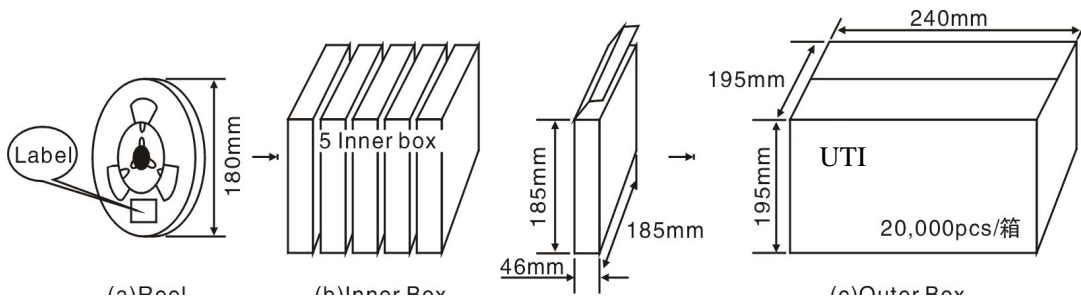
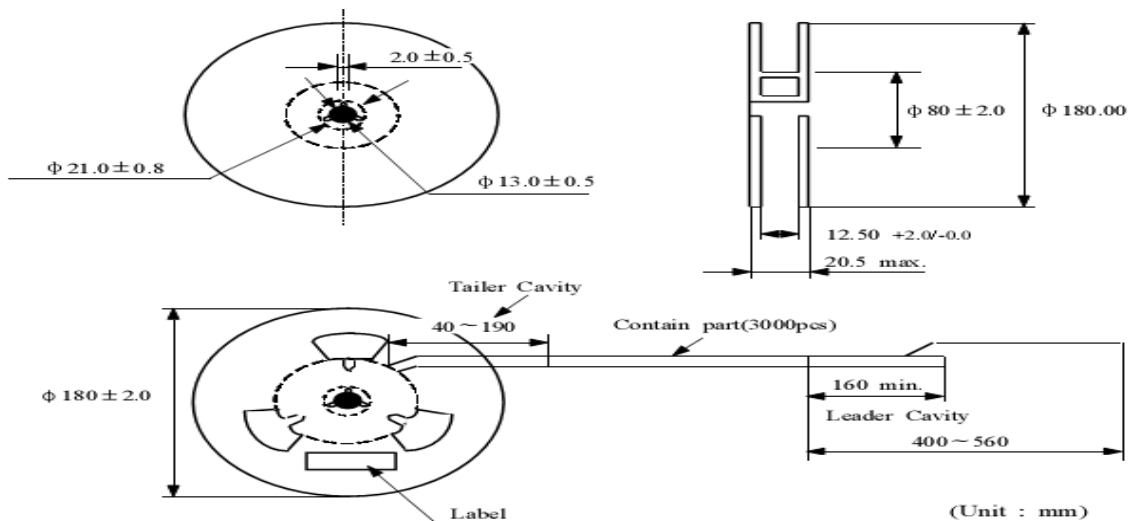
**7.PACKAGING STANDARD**

Product size	Plastic Tape $\Phi 180\text{mm}$	Plastic Tape $\Phi 330\text{mm}$	Bulk
4520	3,000	9,000	500

**Dimensions of Reel**



**Dimensions of Taping**





8.CAUTIONS FOR USE .

- 8-1. Resonator might be damaged when an excess stress is applied.
- 8-2. Cleaning or washing of the component is not acceptable due to non sealed construction.  
Cleaning conditions, such as kinds of cleaning solvents, immersion time and temperatures etc, after soldering shall be checked by experiments before production.
- 8-3. Conformal coating of the component is acceptable. However ,the resin material, curing temperature, and other process conditions should be evaluated to confirm stable electrical characteristics are maintained.
- 8-4. Irregular or stop oscillation may occur under unmatched circuit conditions. And it shall be noted that oscillating frequencies of the ceramics Resonator may drift depending on IC applied (the type names, the manufacturer) and capacitance of external capacitors (C1,C2) and the circuit design in figure 1.

9. LIMITATION FOR USAGE

- 9-1. The component is manufactured and promoted to be used in generaql electronic of AV, home appliance, communication, measurement equipments and machine tools.
- 9-2. Contact us before using our products for the following applications.
  - 1)Aircraft equipment
  - 2)Aerospace equipment
  - 3)Undersea equipment
  - 4)Medical equipment
  - 5)Transportation equipment
  - 6) Traffic signal equipment
  - 7)Disaster prevention/Crime prevention equipmement
  - 8)Date-processing equipment
  - 9) Applications of similar complexity or with reliability requitements comparble to the applications listed in the above.These applications requires especially high reliability in order to prevent defects which might directly cause damage to other party's life, body or property.

10.NOTICE

- 10-1. This specification mentions the quality of the component as a single unit .Insure the component is thoroughly evaluated in your application circuit.
- 10-2. Be sure to provide an appropriate fail-safe function on your product to prevent a second damage that may be caused by an abnormality or failure related to our product.
- 10-3. Please do not use this component in any application that deviates from its intended use as noted within the specification.
- 10-4.Return one of this specification after your signature of acceptance .In case of no return within three months from submission date, tis specification should be treated as accepted.