



深圳市聚星辉光电有限公司

Shenzhen Juxinghui Optoelectronics Co., Ltd.

# SPECIFICATION

**Part No.: J1-T3528M1-S-BDE**

CUSTOMER APPROVED	APPROVED BY	CHECKED BY	PREPARED BY



静电敏感元件





## Descriptions:

Juxinghui optoelectronic PLCC SMD LEDs offer high-intensity light output and a wide viewing angle and low power consumption in a standard package. The white LED is available in the range of color temperature of 2300K to 15000K

## Features:

- TOP LED Type
- Size (mm) :3.5\*2.8\*1.9
- Emitting Color: Warm White
- Wide view angle at 120°
- SMT package
- Suitable for all SMT assembly and soldering method
- Pb-free Reflow soldering application
- RoHS Compliant

## Applications:

- Light Strips
- LCD Backlight
- Decorative lighting
- Indicators
- Interior automotive
- Illuminations
- Mobile Phones



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Technical datasheet

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## Absolute Maximum Ratings (Ta = 25°C)

Items	Symbol	Absolute maximum Rating	Unit
Forward Current(DC)	IF	30	mA
Peak Forward Current*	IFP	100	mA
Power Dissipation	PD	120	mW
Operation Temperature	Topr	-20 ~ +75	°C
Storage Temperature	Tstg	-30 ~ +80	°C
Reverse Voltage	VR	5	V
Soldering Temperature	Tsol	Reflow Soldering:250°C/10sec	

\*Pulse width  $\leq$  1msec duty  $\leq$  1/10

## Typical Electrical & Optical Characteristics ( Ta = 25°C)

Items	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward Voltage	VF	IF = 20mA	2.8	---	3.6	V
Reverse Current	IR	VR = 5V			5	uA
Chromatic Coordinates	(X,Y)	IF = 20mA	---	(0.43,0.42)	---	---
Color Temperature	CCT	IF = 20mA	3000		3200	K
Luminous Flux	$\Phi_V$	IF = 20mA	6	---		lm
Luminous Intensity	IV	IF = 20mA	1800	2000	---	mcd
50% Power Angle	20½	IF = 20mA	---	120	---	Deg

Notes:

## Material

Item	Reflector	Wire	Encapsulate	Chip
Material	PPA	Gold	Silicone	InGaN/Al <sub>2</sub> O <sub>3</sub>

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Date: 2011.3

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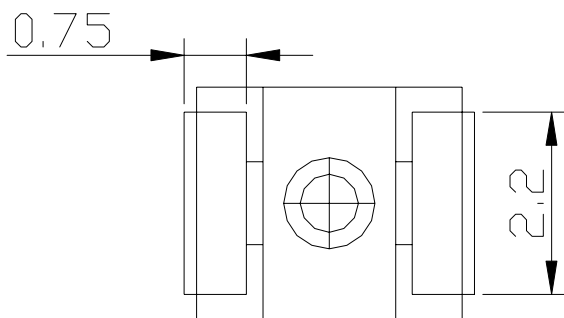
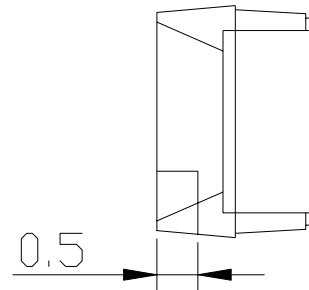
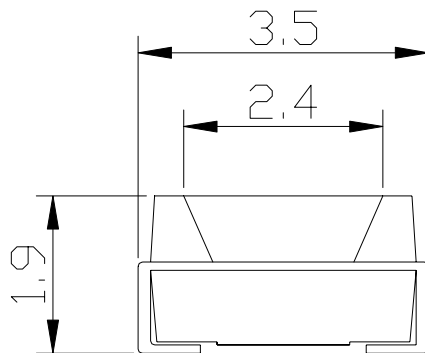
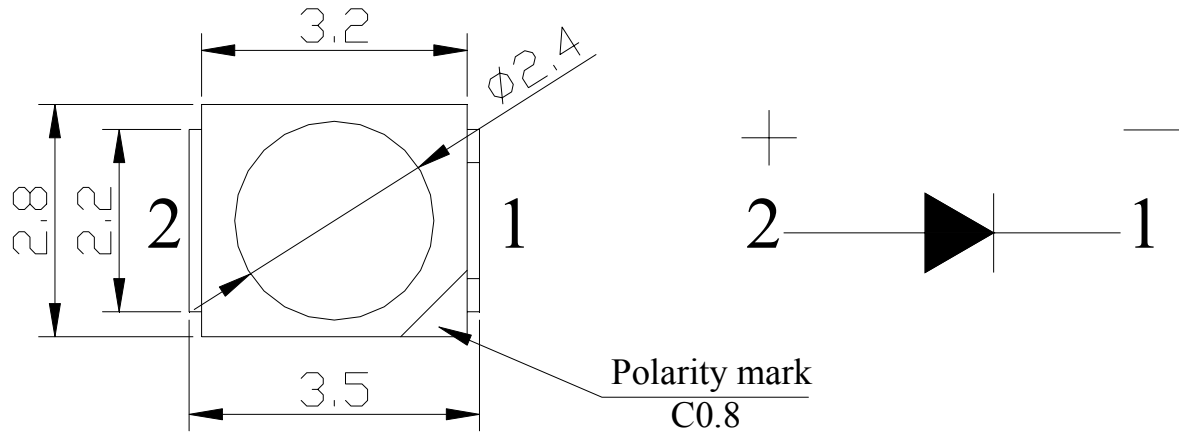
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## Package Dimensions(unit:mm)



### Notes:

All dimensions in mm tolerance is  $\pm 0.1$ mm unless otherwise noted.



#### Typical Electrical/Optical Characteristics Curves(Ta=25°C Unless Otherwise Noted)

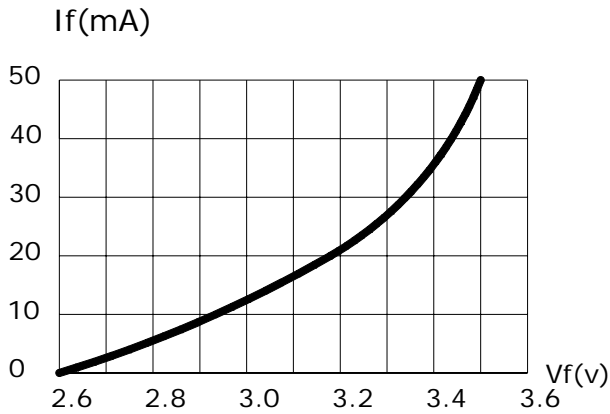


Fig. 1 Forward Current vs Forward Voltage

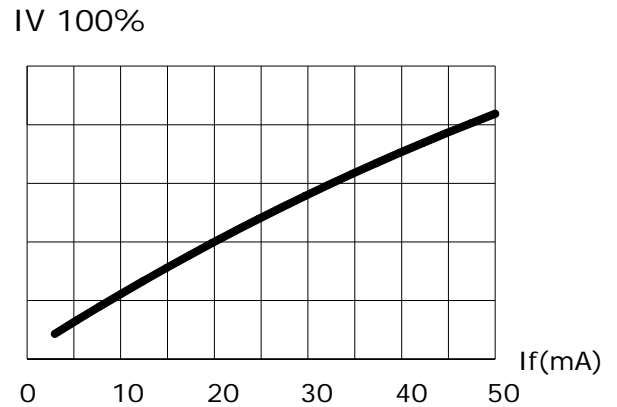


Fig. 2 Relative Luminous Intensity vs Forward Current

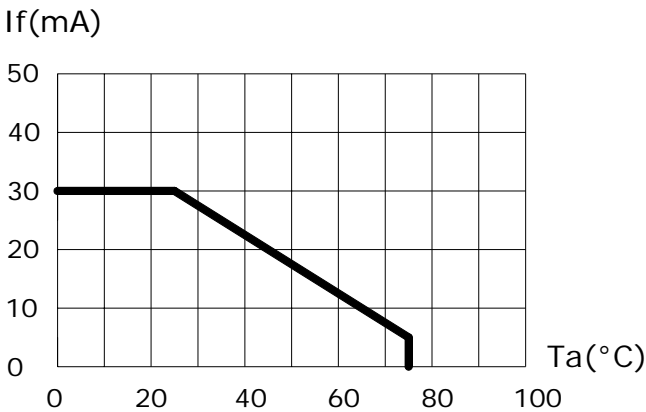


Fig. 3 Maximum Forward Current vs Ambient Temperature

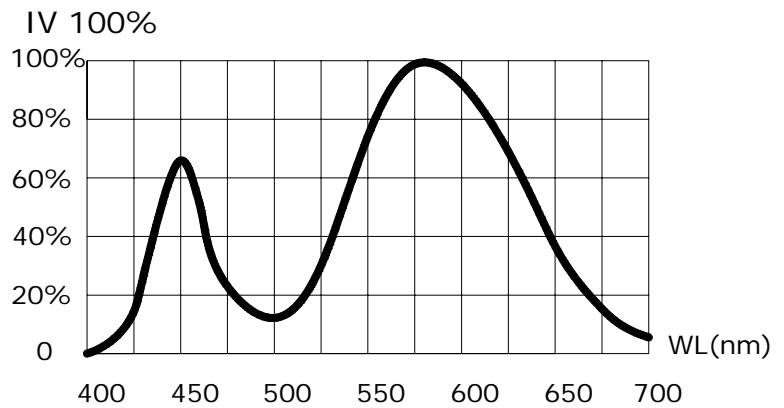


Fig. 4 Relative Luminous Flux vs Wavelength

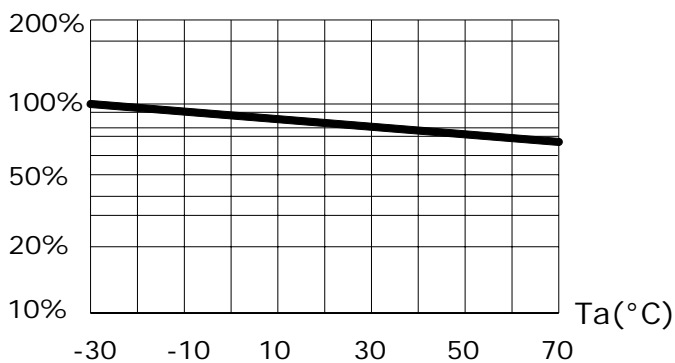


Fig. 5 Relative Luminous Flux vs Ambient Temperature

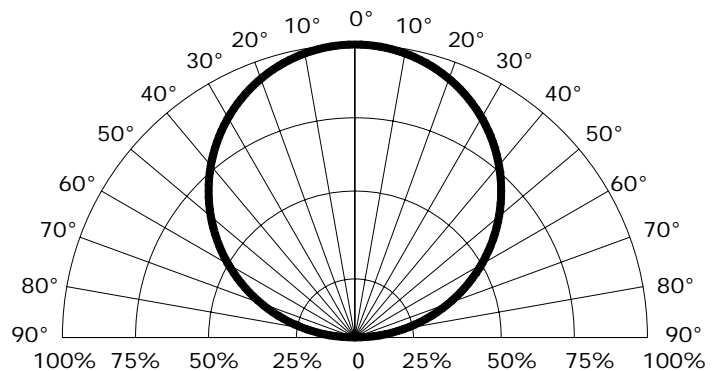


Fig. 6 Relative Luminous Flux vs Radiation Angle



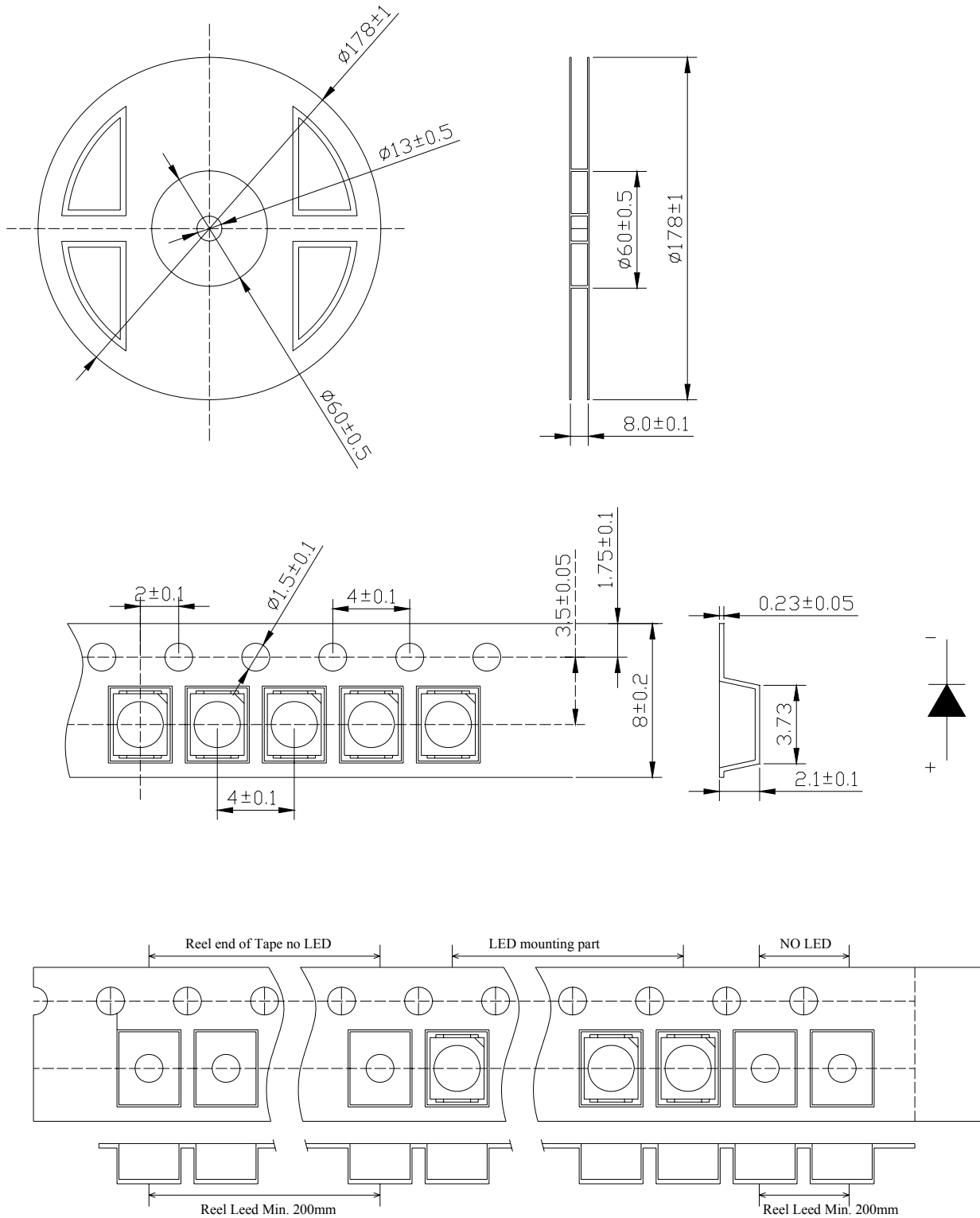
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## Taping Dimension(unit:mm)



### Notes:

- (1) Quality:2000Pcs/reel



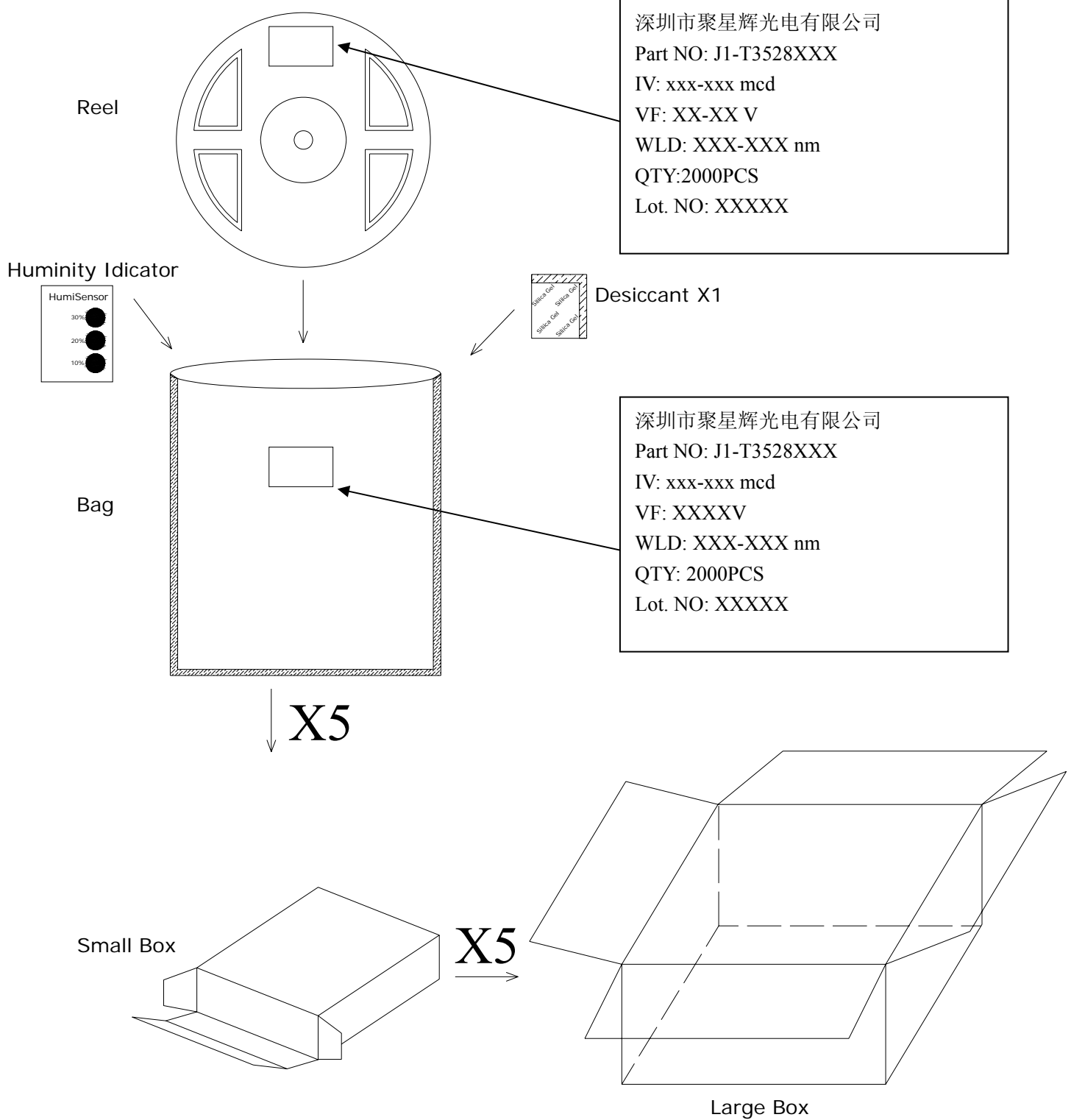
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## Reel Packaging



### Notes:

The boxes are not water-resistant, and they must be kept away from water



## Precautions for use:

### 1. Storage

To prevent moisture absorption into SMD LEDs during the transportation and storage, the LEDs are packed in a moisture-barrier bag. Desiccants and a humidity indicator are packed together with the LEDs as secondary protection

The shelf life of LEDs stored in the original sealed bag at  $<40^{\circ}\text{C}$  and  $<90\% \text{RH}$  is 12 months. Baking is required if the shelf life has expired

Before opening the packaging, check for air leaks in the bag.

After the bag is opened, the SMD LEDs must be stored at  $<30^{\circ}\text{C}$  and  $<60\% \text{RH}$ . Under these conditions, SMD LEDs must be used within 24 hours. If the LEDs are not within 24 hours after removal from the bag, baking is required

Take the material out of the packaging bag before baking. Do not open the oven door frequently during the baking process.

### 2. Soldering

#### (1) Manual soldering with a soldering Iron

Use a soldering iron of less than 25 watts is recommended. The iron temperature must be kept below  $315^{\circ}\text{C}$  And soldering time no more than 2 seconds.

The epoxy resin of an SMD LED should not contact the tip of the soldering iron.

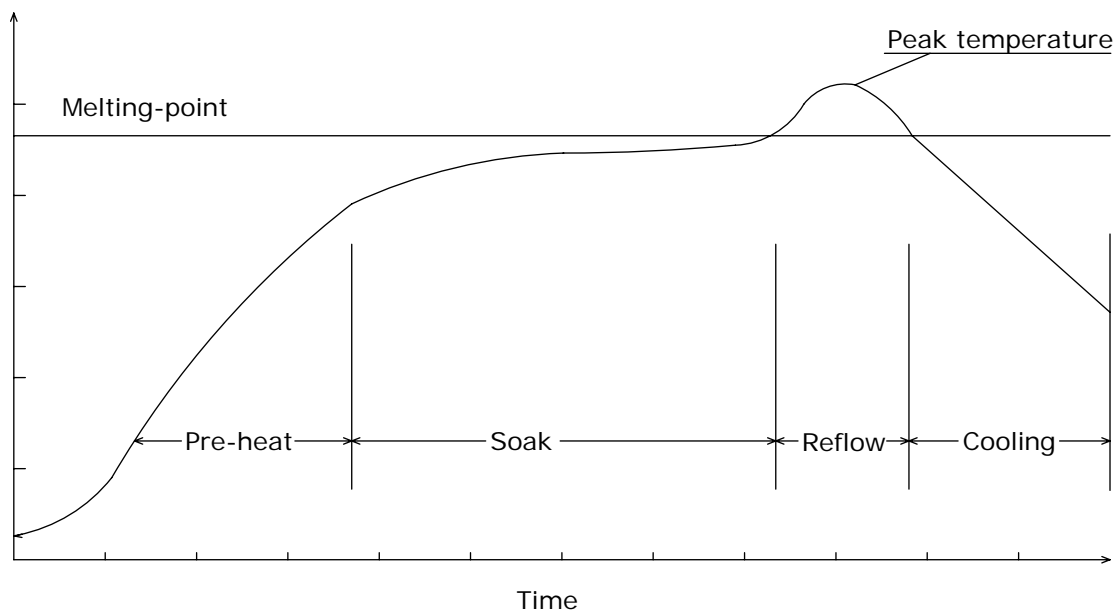
No mechanical stress should be exerted on the resin portion of an SMD LED during soldering.

Handling of an SMD LED should be done only when the package has been cooled down to below  $40^{\circ}\text{C}$

#### Reflow soldering

##### Temperature profile

Temperature







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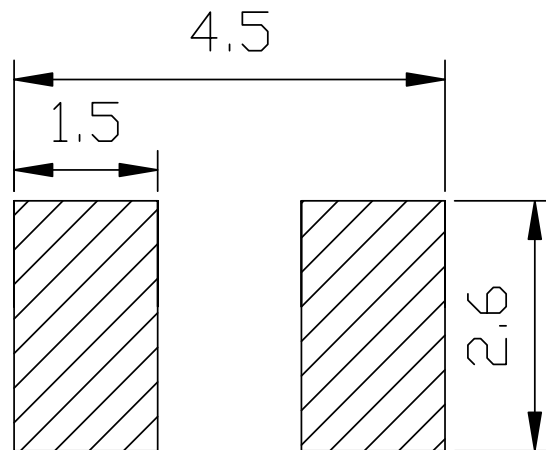
Solder=Sn63-Pb37	Solder= Pb-Free
Average ramp-up rate:4°C/sec.max	Average ramp-up rate:4°C/sec.max
Peak preheat temperature:100-150°C	Peak preheat temperature:100-150°C
preheat time:100seconds.max	preheat time:100seconds.max
ramp-down rate:6°C/sec.max	ramp-down rate:6°C/sec.max
Peak temperature:230°C	Peak temperature:250°C
Time within 5°C of actual peak temperature=10 sec. max	Time within 5°C of actual peak temperature=10 sec. max
Duration above 183°C is 80 sec. max	Duration above 217°C is 80 sec. max

SMD LED should not be modified after soldering. If modification cannot be avoided, the modification must be pre-qualified to avoid damage to the SMD LEDs.

Reflow soldering should not be done more than one time

No stress should be exerted on the package during soldering.

### (3) Recommend Soldering pad design(unit=mm)



### 3. Static Electricity

Static Electricity and surge voltage damage the LEDs. So it is recommended that an ESD wrist band, ESD shoe strap or an anti-electrostatic glove be used when handling the LEDs.

All devices, equipment and machinery must be properly grounded

### 4. Others

Reverse voltage should not exceed the absolute maximum rating on the data sheet.

The colour of the LEDs is changed slightly an operating current and thermal.

This device should not be used in any type of fluid such as water, oil, organic solvent and etc

When washing is required, IPA (Isopropyl Alcohol) should be used.

The influence of ultrasonic cleaning on the leds depends on factors such as ultrasonic power and the way.

High-brightness LED light may injure human eyes. Avoid looking directly into lighted LED

The appearance and specifications of the product may be modified for improvement without notice.