DS SPECIFICATION

SP-004

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1.Electronical Characteristic

1.1 Contact Rating 50mA, 24VDC.

1.2 Contact Resistance $100m \Omega$ Maximum initial.1.3 Electrical Life10,000 times with loading.

20,000 times without loading.

1.4 Insulation Resistance $100m \Omega$ Min. at 100VDC.1.5 Dielectric Strength250VDC for 1 Minute.

2. Mechanical and Environmental Characteristic

2.1 Mechanical Life 20,000 Cycles
2.2 Operating Force 1000 gf max.
2.3 Operating Temperature -20°C to +85°C
2.4 Storage Temperature -40°C to +85°C

2.5 Humidity-temperature cycling Subject uncounted switches in the 0 position to

10, 24 hours cycles between 25 and 65°C at

85%RH.

3. Materials

3.1 Cover Material (PTH) PBT green; (SMT) PBT - black (UL 94V-0).

3.2 Actuator Material
 3.3 Contact Material
 3.4 Terminal Material
 4/6 nylon PA-6T (UL 94V-0).
 Beryllium copper with gold.
 Brass with Gold plated.

4. Soldering conditions

4.1 Hand Soldering

Device: Solder iron 30W Max 270°C Max. for 5 sec. Max.

4.2 Wave soldering

Temperature: 250 ± 5 °C for 5 sec. Max.

When soldering two or more terminals to the common land, use solder resist to

Solder them independently.

5. Flux Cleaning

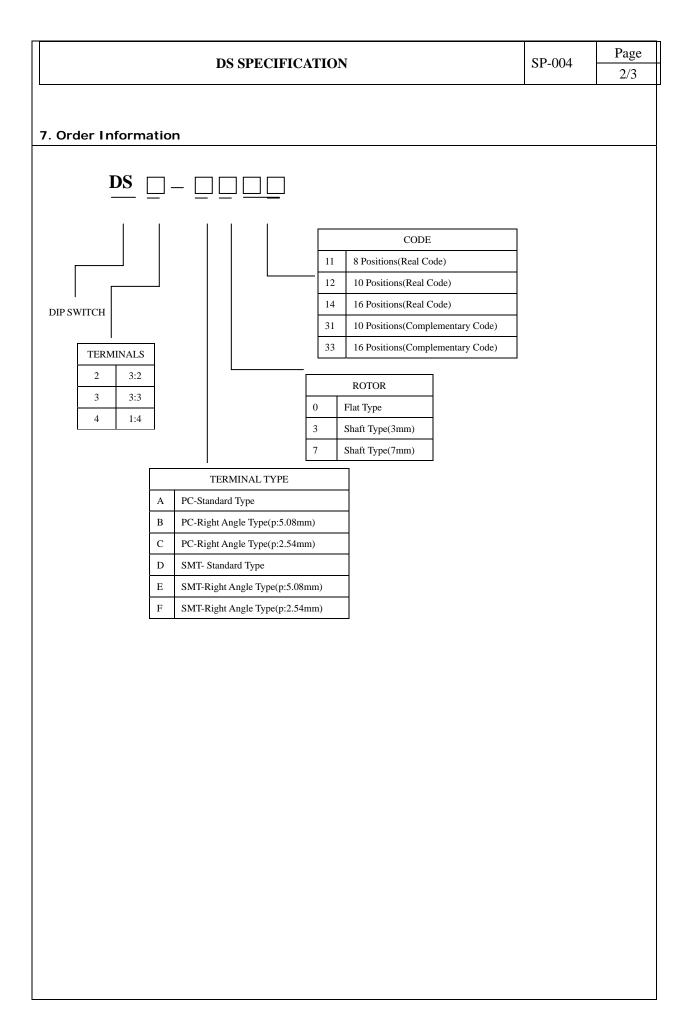
5.1 Solvent: Fluorine or Alcohol type

5.2 Cleaning shall be made when terminal temperature falls to 90°C or lower, or, Leave the switch at normal temperature for 5 minutes or longer, before cleaning.

6. Packing

6.1 Packaging Tube

6.2 Packaging Description 50PCS/Tube



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DS4-A014 unit: mm

