| DS SPECIFICATION | SP-004 | Page |
| :---: | :---: | :---: |
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## 1.Electronical Characteristic

1.1 Contact Rating
1.2 Contact Resistance
1.3 Electrical Life
1.4 Insulation Resistance
1.5 Dielectric Strength
$50 \mathrm{~mA}, 24 \mathrm{VDC}$.
$100 \mathrm{~m} \Omega$ Maximum initial.
10,000 times with loading.
20,000 times without loading.
$100 \mathrm{~m} \Omega$ Min. at 100 VDC .
250VDC for 1 Minute.
2.Mechanical and Environmental Characteristic
2.1 Mechanical Life
2.2 Operating Force
2.3 Operating Temperature
2.4 Storage Temperature
2.5 Humidity-temperature cycling

Subject uncounted switches in the 0 position to 10, 24 hours cycles between 25 and $65^{\circ} \mathrm{C}$ at 85\%RH.

## 3. Materials

3.1 Cover Material (PTH) PBT green; (SMT) PBT - black (UL 94V-0).
3.2 Actuator Material

4/6 nylon PA-6T (UL 94V-0).
3.3 Contact Material

Beryllium copper with gold.
3.4 Terminal Material

Brass with Gold plated.

## 4. Soldering conditions

4.1 Hand Soldering

Device: Solder iron 30W Max
$270^{\circ} \mathrm{C}$ Max. for 5 sec . Max.
4.2 Wave soldering

Temperature: $250 \pm 5^{\circ} \mathrm{C}$ for 5 sec . Max.
When soldering two or more terminals to the common land, use solder resist to Solder them independently.

## 5. Flux Cleaning

5.1 Solvent: Fluorine or Alcohol type
5.2 Cleaning shall be made when terminal temperature falls to $90^{\circ} \mathrm{C}$ or lower, or,

Leave the switch at normal temperature for 5 minutes or longer, before cleaning.

## 6. Packing

6.1 Packaging
6.2 Packaging Description

Tube
50PCS/Tube

| DS SPECIFICATION | SP-004 | Page |
| :---: | :---: | :---: |
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## 7. Order I nformation



 Holes

