

# Gas Discharge Tube

## SMD3216-070~600N Series

GDTs (Gas Discharge Tubes) are placed in front of, and in parallel with, sensitive telecom equipment such as power lines, communication lines, signal lines and data transmission lines to help protect them from damage caused by transient surge voltages that may result from lightning strikes and equipment switching operations. These devices do not influence the signal in normal operation. However, in the event of an overvoltage surge, such as a lightning strike, the GDT switches to a low impedance state and diverts the energy away from the sensitive equipment.

SMD4532 series GDT offers high surge ratings in a miniature package. It's designed for surface mounting on PCB with small size 4.5x3.2x2.7mm. Low insertion loss is perfectly suited to broadband equipment applications. The capacitance does not vary with voltage, and will not cause operational problems with ADSL2+, where capacitance variation across Tip and Ring is undesirable. These devices are extremely robust and are able to divert a 1000A pulse without destruction.



## Features

- RoHS compliant and Lead-free
- GHz working frequency
- Compact, small form factor suitable for efficient assembly
- Helps provide overvoltage fault protection against high energy surges
- · Suitable for high-frequency applications

- 3.2\*1.6\*1.6mm devices
- Broad voltage range from 70V-600V
- Various form factors: surface mount, axial leads, no leads
- · Low capacitance and insertion loss
- · RoHS compliant
- · Devices tested per ITU K.12 recommendations
- · Non-radioactive materials

## **Applications**

- Communication equipment
- CATV equipment
- Test equipment
- Data lines
- Power supplies
- Telecom SLIC protection

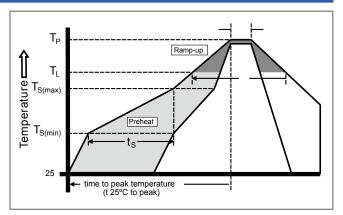
- · Industrial and consumer electronics, such as
- Surge protectors
- Alarm system
- Telecommunications
- MDF modules, xDSL equipment, RF system protection, antenna, base station

# **Electriacl Characteristics**

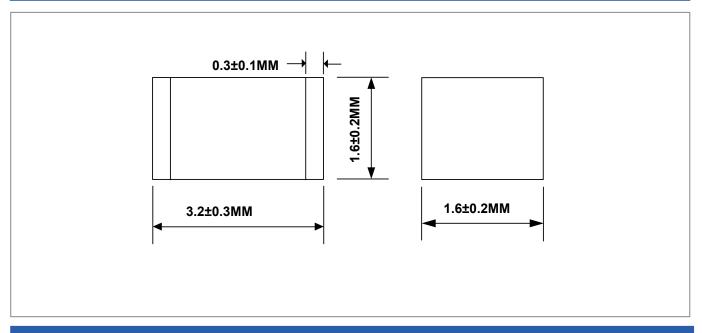
Type number	DC Spark-over Voltage	MaximumImpulse DischargeVoltage	Impulse withstanding voltage capacity	Maximum Insulation Resistance		Maximum Capacitance
	100v/s	1kv/µs	8/20µs,10times	Test Voltage	(MΩ)	1MHZ 1V
	(V)	(V)	(KA)	DC(V)		(pF)
SMD3216-070N	70±30%	700		DC 25V >100ΜΩ		0.5 pF
SMD3216-075N	75±30%	700				
SMD3216-090N	90±30%	700		DC 50V		
SMD3216-150N	150±30%	750	>100MΩ		1Ω	
SMD3216-200N	200±30%	750		DC 100V >100ΜΩ		
SMD3216-230N	230±30%	750	0.5KA			
SMD3216-300N	300±30%	800				
SMD3216-350N	350±30%	850				
SMD3216-400N	400±30%	900				
SMD3216-470N	470±30%	950				
SMD3216-600N	600±30%	1050				

### Soldering Parameters - Reflow Soldering (Surface Mount Devices)

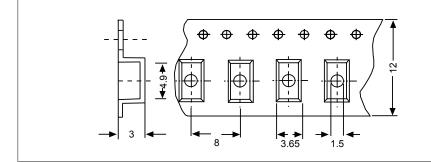
Reflow Cor	ndition	Pb – Free assembly		
Pre Heat	-Temperature Min (T <sub>s(min)</sub> )	150°C		
	-Temperature Max (T <sub>s(max)</sub> )	200°C		
	-Time (Min to Max) (t $_{\rm s}$ )	60 – 180 secs		
Average ra (T₋) to peal	mp up rate (Liquidus Temp k	3°C/second max		
$T_{S(max)}$ to $T_L$	- Ramp-up Rate	5°C/second max		
Reflow	-Temperature (T <sub>L</sub> ) (Liquidus)	217°C		
	-Temperature (t L)	60 – 150 seconds		
Peak Temp	erature (T <sub>P</sub> )	260⁺⁰′-5 °C		
Time within 5°C of actual peak Temperature ( $t_p$ )		10 – 30 seconds		
Ramp-dow	n Rate	6°C/second max		
Time 25°C	to peak Temperature (T <sub>P</sub> )	8 minutes Max.		
Do not exc	eed	260°C		



### **Device Dimensions**



### Tape Dimenstions (Tape size is according to IEC 60286-3)



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